IDEA Project No. 24549

KN229976-ARC FLASH STUDY FF01

Fort Frontenac

Department of National Defence

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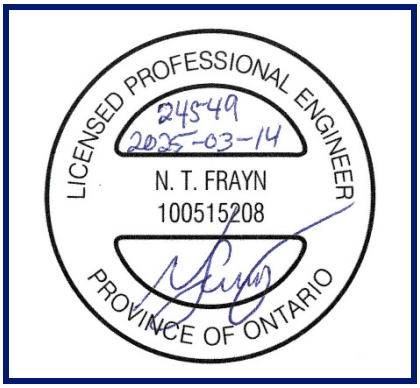
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Table of Contents

1. Executive Summary 3
1.1. Study Introduction 4
1.2. Recommendations 5
2. Short Circuit Study 6
2.1. Methodology 6
2.2. Information Provided 7
2.3. Assumptions 7
2.4. Input Information 7
2.5. Results 8
2.6. Observations and Recommendations 14
3. Protective Device Coordination Study 14
3.1. Methodology 14
3.2. Time Current Plots 16
3.3. Recommended Device Ratings and Settings 21
4. Arc Flash Incident Energy Report 25
4.1. Personal Protective Equipment 25
4.2. Job Safety Planning 26
4.3. Shock Risk Assessment 27
4.4. Rated Personnel Protective Equipment 28
4.5. Methodology 30
4.6. Arc Incident Energy Summary 32
4.7. Arc Flash Labels 35
5. Infrared Thermographic Scanning Report 36
6. Phase Balancing Analysis and Equipment Testing 37
7. Visual and Mechanical Inspections 37
Appendix A – Single Line Diagram 39
Appendix B – Eaton Thermal Scan Report 43
Appendix C – Remaining Thermal Scan Images 56
Appendix D – Site Checklist 85
Appendix E – Site Panel Information 92
Appendix F – Kingston Utilities Information 103
Appendix G – Arc Flash Labels 105
Appendix H – Cost Estimate 118

RECORD OF REVISIONS			
REVISION	**DATE**	**BY**	**COMMENTS**
0	2025-01-10	Nicholas Frayn, P.Eng	Draft for client review
1	2025-03-14	Nicholas Frayn, P.Eng	Final Report



Disclaimer:

The arc flash values in this report have been determined through analysis conducted by IDEA Inc., following industry-recognized standards and utilizing tools that follow these standards. Improper maintenance of the electrical equipment listed within, age and condition of the equipment, modifications to the equipment, system modifications, and protective device settings could render the results of this study invalid. The results of this study assume that the equipment is operating properly as per the manufacturers' specifications. The data collected was provided by 3rd parties involved in the project, obtained onsite from the existing equipment, and when not available derived through recognized industry standards. This report is only to be used by the qualified personnel it was intended for in which IDEA Inc. has sent the original copy to, and IDEA Inc. assumes no liability or responsibility if the report is distributed or copied without consent from IDEA Inc.

Codes and Standards

- CSA C22.2:21 – Canadian Electrical Code, Part 1 (25th Edition)
- CSA Z462:24 – Workplace Electrical Safety
- IEEE 1584-208 – Guide for Performing Arc-Flash Hazard Calculations
- ANSI/IEEE C37.13 – Standard for Low Volage AC Power Breakers Used in Enclosures
- ANSI/IEEE C37.010 Standard Application Guide for AC High-Voltage Circuit Breakers Rated on a Symmetrical Current
- UL 489-9 Standard for Safety for Molded Case Circuit Breakers, Molded Case Switches, and Circuit Breaker Enclosures

1. Executive Summary

DCC engaged IDEA Inc to perform an analysis of the existing electrical distribution system at building FF01 located at Fort Frontenac in Kingston Ontario.

The analysis intends to address the following items:

a) Perform a Short Circuit and Coordination study on both the medium voltage and low voltage systems for the building with short circuit results to be provided to confirm Short Circuit rating of the existing equipment.
b) Use the above short circuit results to provide a protective device coordination study utilizing individual time current coordination curves to provide recommended circuit breaker device settings and fuse types to limit incident energy and fault current.
c) Provide an Arc Flash Hazard Analysis as per CSA Z462-21 utilizing IEEE Std 1584 for the arc flash calculations to indicate incident energy from the medium voltage equipment down to the low voltage panels within the building. From these results and the coordination study recommended setting Arc Flash labels will be provided by the end of the project.
d) Provide the single line diagrams used to perform above studies.
e) Provide an Infrared Thermographic Scanning Report for all electrical distribution equipment from the service transformer down to all panel boards. The report will identify all equipment found to be anomalous, with current readings for this equipment provided and recommendations for correcting the equipment.
f) Provide Phase Balance Testing of the electrical distribution under normal load conditions. This will be measured at the incoming service to the building, and at each distribution panel, step down transformer, and low voltage panel board, where deemed safe to do so. Voltage drop measurements from the incoming main service down the furthest distribution equipment.

This report provides our findings associated with the existing equipment and lists the associated recommended work to be performed to bring the existing equipment up to code, reduce fault levels and incident energy to make the equipment safer to work on.

Multiple site visits were conducted by IDEA Inc., Eaton and Drycore Electric as part of the scope of work to investigate the existing electrical distribution system at building FF01 at Fort Frontenac. The equipment was opened and tested to document the equipment ratings, condition, wire sizes and types, perform voltage and current readings, take pictures and perform a thermographic scan while under load. This information was used to produce an updated single line diagram, and was entered into the Power System Software ETAP to perform the Short Circuit, Coordination, and Arc Flash Studies.

During the site visit, due to the condition and lack of maintenance reports on the 4160V equipment, it was deemed unsafe to open this equipment while energized to perform an inspection and analysis. With approval from DND and Kingston Utilities, the equipment was deenergized to perform the investigation.

The information for the electrical equipment used within the report by IDEA Inc. was provided by Drycore Electric and Kingston Utilities.

1.1. Study Introduction

The short circuit study is used to determine whether the SCCR (Short Circuit Current Rating) of the existing equipment is able to withstand the available fault current associated with the incoming service and down stream equipment contribution.

The protective device coordination study analyzes the existing protective device settings and ratings under fault and normal operating conditions. This includes relay/breaker ratings and trip settings, and fuse ratings. The coordination study is used to ensure that during a fault or overload condition, the immediate upstream protective device associated with the equipment clears the anomaly opposed to a device further upstream. This limits the fault clearing time (FCT) and thus the associated incident energy.

The Arc Flash Incident Energy Report is produced based on CSA Z462:24 standard to study the incident energy available at the equipment and determine the Arc Flash Boundary. Per section 4.3.5.1 of CSA Z462:24, 'an arc flash risk assessment shall be performed to identify arc flash hazards, estimate the likelihood of occurrence of injury or damage to health and the potential of severity of injury or damage to health, and determine if additional protective measures are required, including the use of PPE'.

Once the arc flash assessment is performed, this information is used to determine the arc flash boundary and recommended PPE. The incident energy analysis method used in this report is the IEEE 1584 calculation method. With the incident energy and arc flash boundary determined, Table 2 of CSA Z462:24 provides the PPE requirements at that level of incident energy. The PPE, incident energy and boundary information is applied to an Arc Flash label specifically designed for each unique piece of equipment.

The Infrared Thermographic Scanning is performed to observe any temperature anomalies that occur within existing electrical equipment. These anomalies can occur due to many various reasons, including but not limited to:

- Loose connections or lugs
- Overloaded circuits
- Broken or malfunctioning equipment

An infrared thermal scan is a useful and less-invasive test to help keep electrical equipment in good working condition and should be performed at least once every 12 months for adequate maintenance of the equipment.

Phase balance and voltage drop readings are performed to make sure the electrical system is properly balanced, and the system isn't operating above or below nominal operating voltages regulated in Canada. Current readings are taken at the main service, and the down stream equipment while under load to observe the amperage readings on each phase. Voltage readings are taken at the incoming service transformer and then at each down stream piece of equipment such as panel or MCC to determine the voltage drop of the system.

Visual inspection to the interior and exterior of the existing equipment is performed to ensure that the equipment is free from any deterioration, damage, or corrosion. The installation is inspected to ensure the equipment meets or exceeds the current Canadian Electrical Code.

1.2. Recommendations

Recommendations obtained from the **Short Circuit Study**:

No recommendations from this section.

Further detail of the above recommendations can be found in section 2.6.

Recommendations obtained from the **Protective Device Coordination Study**:

Revise size of fuse F_TRN-2 from 250A to 50A.

Revise instantaneous trip setting of breaker CB_FF01 in DP-PRN-2 from HI to 7.

Revise instantaneous trip setting of main breaker in DP-MAIN from 10 to 5.

Further detail of the above recommendations can be found in section 3.6.

Recommendations obtained from the **Arc Flash Incident Energy Report**:

Revise size of fuse F_TRN-2 from 250A to 50A to reduce the incident energy at DP-PRN-2 from Level B (15.894 cal/cm2) to Level A (0.8 cal/cm2).

Further detail of the above recommendations can be found in section 4.6.

Recommendations obtained from the **Infrared Thermographic Scan**:

Disconnects DS-HWT for both hot water tanks have possible contamination on the switching mechanisms or loose connections. Corrective action is to investigate further, clean contacts, check torque and re-scan.

Disconnect DS-LP-A1 has possible contamination on the switching mechanism or a loose connection. Corrective action is to investigate further, clean contacts, check torque and re-scan.

Disconnect DS-LP-B1 has possible contamination on the switching mechanism or a loose connection. Corrective action is to investigate further, clean contacts, check torque and re-scan.

Further detail of the above recommendations can be found in Appendix B.

Recommendations obtained from the **Phase Balance and Voltage Drop Readings**:

No recommendations from this section.

Further detail of the above recommendations can be found in section 6.

Recommendations obtained from the **Visual and Mechanical Inspection**:

DP-MAIN:

1. Cover open knockouts,
2. Provide insulated bushing at entrance
3. Secure panel to wall.

LP-1A:

1. Remove owner equipment stored in front of panel
2. Replace locking mechanism on panel to properly secure the panel

LP-1B:

1. Cover open knockouts,
2. Strap conduits from panel,
3. Provide new screws for panel cover

Panel #2:

1. Provide new screws for panel cover

Panel #3:

1. Provide new screws for panel cover,
2. Tape or heat shrink feeder cables to identify phasing.

General Building:

1. Lamacoid/label all equipment as per single line diagram
2. Print and Frame Single Line Diagram as required by CEC.

High Voltage Transformer TRN-2:

1. Re-apply penetrox to transformer cable connections.

Exterior Panel Feeding FF01, FF02 and FF07 DP-PRN-2:

1. Apply for field inspection for Esafe rating.
2. Tag panel for monitoring and perform thermal scan every 1 to 2 years. Increased oxidation can cause faulty connections. Provide new grounding lug.

Further detail of the above recommendations can be found in section 7.

2. Short Circuit Study

The importance of the short circuit study is to determine whether the existing equipment can withstand the available fault current of the distribution system. If the equipment is underrated, significant damage to the equipment and personnel working near the equipment can occur due to mechanical and electrical forces created during the fault. The Short Circuit Study was performed using the ETAP Power System Software.

2.1. Methodology

Utilizing ETAP, the short circuit coordination study is performed using the ANSI C37 calculation method. From the data obtained within the field from the existing equipment, and fault levels provided by the Local Utilities Company, the single line diagram for the building is created within the software, and the software simulates three phase bolted faults and line to ground bolted faults at every bus included within the system. Critical information needed for the study includes cable impedance and lengths, and transformer X/R ratios to determine how the fault propagates through the system. The equipment analyzes both symmetrical and asymmetrical fault current contributions at each bus. The results are

compared to the rating of the equipment to determine if any marginal or critical failures can occur from a fault.

2.2. Information Provided

The field information for the existing equipment was obtained by the electrical contracting company Drycore Electric.

The Hydro Fault information was provided by Kingston Utilities.

2.3. Assumptions

Where device information was not obtainable due to damaged/faded name plates, or information not listed on the equipment, industry design values and standard values are used.

2.4. Input Information

The following reports are exported from ETAP to list the input information used within the study:

Cables:

ID	kV	Cond./ Phase	Cond./ Cable	Size AWG/mm²	Z						
					Z Ohms / Unit Length	R Ohms / Unit Length	X Ohms / Unit Length	L H / Unit Length	Y S / Unit Length	Length m	Conductor
CBL AC UNIT	0.6	1	1/C	6	0.49416	0.49	0.064	0.0001698		5	CU
CBL_AC	0.6	1	1/C	10	1.20165	1.2	0.063	0.0001671		50	CU
CBL_CHILLER	0.6	1	1/C	3	0.25687	0.25	0.059	0.0001565		30	CU
CBL_DP-MAIN	0.6	1	1/C	500	0.04743	0.027	0.039	0.0001035	0	50	CU
CBL_EXTERIOR CU	0.6	1	1/C	10	1.20165	1.2	0.063	0.0001671		50	CU
CBL_HTW02	0.6	1	1/C	3	0.25687	0.25	0.059	0.0001565		30	CU
CBL_HWT-1	0.6	1	1/C	3	0.25687	0.25	0.059	0.0001565		30	CU
CBL_LP-1A	0.6	1	1/C	3	0.25687	0.25	0.059	0.0001565	0	40	CU
CBL_LP-B1	0.6	1	1/C	2	0.20796	0.2	0.057	0.0001512	0	5	CU
CBL_P#2	0.6	1	1/C	3	0.25687	0.25	0.059	0.0001565	0	40	CU
CBL_P#3	0.6	1	1/C	3	0.25687	0.25	0.059	0.0001565	0	80	CU
CBL_P1-TRN1	5	1	1/C	1/0	0.13777	0.1281	0.0507	0.0001345	0	40	CU
CBL_PUMP-1	0.6	1	1/C	12	2.00116	2	0.068	0.0001804		30	CU
CBL_PUMP-2	0.6	1	1/C	12	2.00116	2	0.068	0.0001804		30	CU
CBL_SPLITTER	0.6	1	1/C	3/0	0.08576	0.0814	0.027	0.0000716	0	60	CU
CBL_TRN1-TRN2	5	1	1/C	1/0	0.13777	0.1281	0.0507	0.0001345	0	375	CU
CBL_TX PRI	0.6	1	1/C	3/0	0.09458	0.079	0.052	0.0001379	0	8	CU
CBL_TX SEC	0.6	1	1/C	600	0.05557	0.028	0.048	0.0001273	0	8	CU
CBL_TX-AC UNIT PRI	0.6	1	1/C	10	1.20165	1.2	0.063	0.0001671	0	8	CU
CBL_TX-AC UNIT SEC	0.6	1	1/C	6	0.49416	0.49	0.064	0.0001698	0	5	CU

Buses/ Panels/ Switch Gear:

ID	Nominal V	Type	Bracing Symm. kA	Bracing Asymm. kA	Bracing Peak kA
BUS_HV-SG	4160	Switchgear		22	37.13
BUS_TRN-1	4160	Cable Bus		22	37.13
BUS_TRN-2	4160	Cable Bus		22	37.13
DP-MAIN	600	Panelboard	14	14	
DP-PRN-2	600	Panelboard	22	22	
LP-1A	240	Panelboard	10	10	
LP-B1	240	Panelboard	10	10	
PANEL #2	240	Panelboard	10	10	
PANEL #3	240	Panelboard	10	10	
SPLITTER	240	Cable Bus	10	10	

Circuit Breakers:

ID	V	Type	Bus	Rated Int. Adj. kA	Rated Int. kA
CB_AC UNIT	600	Molded Case	DP-MAIN	14	14
CB_CHILLER	600	Molded Case	DP-MAIN	14	14
CB_DP-MAIN	600	Molded Case	DP-MAIN	35	35
CB_EXTERIOR-CU	600	Molded Case	DP-MAIN	14	14
CB_FF01	600	Molded Case	DP-PRN-2	25	25
CB_SPLITTER	600	Molded Case	DP-MAIN	18	18
CB1	240	Molded Case	LP-B1	22	22

Fuses:

ID	V	Type	Bus	Rated Int. Adj. kA	Rated Int. kA
F_HV-SG MAIN	4160	Fuse	BUS_HV-SG	26	26
F_P1	4160	Fuse	BUS_HV-SG	26	26
F_TRN-2	600	Fuse	DP-PRN-2	200	200
F_AC	240	Fuse	SPLITTER	10	10
F_HWT-1	240	Fuse	SPLITTER	200	200
F_HWT-2	240	Fuse	SPLITTER	200	200
F_LP-A1	240	Fuse	SPLITTER	200	200
F_LP-B1	240	Fuse	SPLITTER	200	200
F_P#2	240	Fuse	SPLITTER	200	200
F_P#3	240	Fuse	SPLITTER	200	200
F_PUMP-1	240	Fuse	SPLITTER	10	10
F_PUMP-2	240	Fuse	SPLITTER	10	10
F_SPLITTER	240	Fuse	SPLITTER	200	200

Switches:

ID	V	Type	Bus	Rated Mom. Asymm. kA
SW1_TRN1	4160	SPST Switch	BUS_TRN-1	22
SW1_TRN-2	4160	SPST Switch	BUS_TRN-2	22
SW2_TRN1	4160	SPST Switch	BUS_TRN-1	22
SW_HV-SG MAIN	4160	SPST Switch	BUS_HV-SG	26
SW_P1	4160	SPST Switch	BUS_HV-SG	22
SW_TRN-2	4160	SPST Switch	BUS_TRN-2	63
DS-AC	240	SPST Switch	SPLITTER	10
DS-HWT-1	240	SPST Switch	SPLITTER	200
DS-HWT-2	240	SPST Switch	SPLITTER	200
DS-LP-A1	240	SPST Switch	SPLITTER	200
DS-LP-B1	240	SPST Switch	SPLITTER	200
DS-P#2	240	SPST Switch	SPLITTER	200
DS-P#3	240	SPST Switch	SPLITTER	200
DS-PUMP-1	240	SPST Switch	SPLITTER	10
DS-PUMP-2	240	SPST Switch	SPLITTER	10
DS-SPLITTER	240	SPST Switch	SPLITTER	200

2.5. Results

The following summary tables are exported from ETAP to evaluate the Fault Current Calculations against the Equipment ratings inputted into the software.

Project:	Arc Flash Study Fort Frontenac	**ETAP**		Page:	1
Location:	Fort Fontenac, Kingston	24.0.0C		Date:	01-10-2025
Contract:	KN229976			SN:	IDEAINC-01
Engineer:	Nicholas Frayn	Study Case:	FF01 SC	Revision:	Base
Filename:	24549 - DCC Arc Flash - FF01			Config.:	Normal

Momentary Duty Summary Report

3-Phase Fault Currents: (Prefault Voltage = 100 % of the Bus Nominal Voltage)

Bus		Device		Momentary Duty					Device Capability		
ID	kV	ID	Type	Symm. kA rms	X/R Ratio	M.F.	Asymm. kA rms	Asymm. kA Peak	Symm. kA rms	Asymm. kA rms	Asymm. kA Peak
BUS_HV-SG	4.160	BUS_HV-SG	Switchgear	13.250	5.6	1.284	17.011	29.406		22.000	37.130
	4.160	SW_HV-SG MAIN	SPST Switch	13.250	5.6	1.284	17.011	29.406		26.000	
	4.160	SW_P1	SPST Switch	13.250	5.6	1.284	17.011	29.406		22.000	
BUS_TRN-1	4.160	BUS_TRN-1	Cable Bus	13.037	4.9	1.245	16.227	28.100		22.000	37.130
	4.160	SW1_TRN1	SPST Switch	13.037	4.9	1.245	16.227	28.100		22.000	
	4.160	SW2_TRN1	SPST Switch	13.037	4.9	1.245	16.227	28.100		22.000	
BUS_TRN-2	4.160	BUS_TRN-2	Cable Bus	11.077	2.3	1.066	11.811	19.764		22.000	37.130
	4.160	SW1_TRN-2	SPST Switch	11.077	2.3	1.066	11.811	19.764		22.000	
	4.160	SW_TRN-2	SPST Switch	11.077	2.3	1.066	11.811	19.764		63.000	
DP-MAIN	0.600	DP-MAIN	Panelboard	6.607	4.0	1.190	7.863	13.607	14.000	14.000	
DP-PRN-2	0.600	DP-PRN-2	Panelboard	6.955	4.3	1.210	8.418	14.579	22.000	22.000	

- Method: IEEE - X/R is calculated from separate R & X networks.
- Generator protective device duty is calculated based on maximum through fault current. Other protective device duty is calculated based on total fault current.

- The multiplication factors for high voltage circuit-breaker and high voltage bus momentary duty (asymmetrical and crest values) are calculated based on system X/R.

* Indicates a device with momentary duty exceeding the device capability.

Project:	Arc Flash Study Fort Frontenac	ETAP		Page:	2
Location:	Fort Fontenac, Kingston	24.0.0C		Date:	01-10-2025
Contract:	KN229976			SN:	IDEAINC-01
Engineer:	Nicholas Frayn	Study Case:	FF01 SC	Revision:	Base
Filename:	24549 - DCC Arc Flash - FF01			Config.:	Normal

Interrupting Duty Summary Report

3-Phase Fault Currents: (Prefault Voltage = 100 % of the Bus Nominal Voltage)

Bus		Device			Interrupting Duty				Device Capability			
ID	kV	ID	Type	CPT (Cy)	Symm. kA rms	X/R Ratio	M.F.	Adj. Sym. kA rms	kV	Test PF	Rated Int.	Adjusted Int.
BUS_HV-SG	4.160	F_HV-SG MAIN	Fuse		13.250	5.6	1.000	13.250	4.760	6.65	26.000	26.000
		F_P1	Fuse		13.250	5.6	1.000	13.250	4.760	6.65	26.000	26.000
DP-MAIN	0.600	CB_DP-MAIN	Molded Case		6.607	4.0	1.000	6.607	0.600	20.00	35.000	35.000
		CB_SPLITTER	Molded Case		6.607	4.0	1.061	7.011	0.600	30.00	18.000	18.000
		CB_CHILLER	Molded Case		6.607	4.0	1.061	7.011	0.600	30.00	14.000	14.000
		CB_EXTERIOR-CU	Molded Case		6.607	4.0	1.061	7.011	0.600	30.00	14.000	14.000
		CB_AC UNIT	Molded Case		6.607	4.0	1.061	7.011	0.600	30.00	14.000	14.000
DP-PRN-2	0.600	F_TRN-2	Fuse		6.955	4.3	1.000	6.955	0.600	15.00	200.000	200.000
		CB_FF01	Molded Case		6.955	4.3	1.000	6.955	0.600	20.00	25.000	25.000

- Method: IEEE - X/R is calculated from separate R & X networks.
- HV CB interrupting capability is adjusted based on bus nominal voltage.
- Short-circuit multiplying factor for LV Molded Case and Insulated Case Circuit Breakers is calculated based on peak current.
- Generator protective device duty is calculated based on maximum through fault current. Other protective device duty is calculated based on total fault current.

* Indicates a device with interrupting duty exceeding the device capability

** Indicates that the circuit breaker has been flagged as a generator circuit breaker. However, ETAP could not detect a single path, without a transformer, to the specified generator. Therefore, this circuit breaker is treated as a regular circuit breaker in short-circuit calculations.

\+ The prefault voltage exceeds the rated maximum kV limit of the circuit breaker - The rated interrupting kA must be derated.

Project:	**ETAP**	Page:	1
Location:	24.0.0C	Date:	01-07-2025
Contract:		SN:	IDEAINC-01
Engineer:	Study Case: FF01 SC	Revision:	Base
Filename: 24549 - DCC Arc Flash - FF01		Config.:	Normal

Momentary Duty Summary Report

3-Phase & 1-Phase Fault Currents: (Prefault Voltage = 100 % of the Bus Nominal Voltage)

Bus		Device			Momentary Duty					Device Capability		
ID	kV	ID	Ckt #	Type	Symm. kA rms	X/R Ratio	M.F.	Asymm. kA rms	Asymm. kA Peak	Symm. kA rms	Asymm. kA rms	Asymm. kA Peak
Bus3	0.600	Bus3		Bus	6.250	2.9	1.110	6.939	11.854			
Bus10	0.240	Bus10		Bus	6.609	2.9	1.106	7.311	12.473			
SPLITTER	0.240	SPLITTER		Cable Bus	6.306	2.8	1.100	6.937	11.808	10.000	10.000	
	0.240	DS-HWT-1		SPST Switch	5.858	2.3	1.060	6.211	10.349		200.000	
	0.240	DS-HWT-2		SPST Switch	5.858	2.3	1.060	6.211	10.349		200.000	
	0.240	DS-AC		SPST Switch	5.858	2.3	1.060	6.211	10.349		10.000	
	0.240	DS-LP-A1		SPST Switch	6.306	2.8	1.100	6.937	11.808		200.000	
	0.240	DS-LP-B1		SPST Switch	6.306	2.8	1.100	6.937	11.808		200.000	
	0.240	DS-P#2		SPST Switch	6.306	2.8	1.100	6.937	11.808		200.000	
	0.240	DS-P#3		SPST Switch	6.306	2.8	1.100	6.937	11.808		200.000	
	0.240	DS-PUMP-1		SPST Switch	5.858	2.3	1.060	6.211	10.349		10.000	
	0.240	DS-PUMP-2		SPST Switch	5.858	2.3	1.060	6.211	10.349		10.000	
	0.240	DS-SPLITTER		SPST Switch	6.306	2.8	1.100	6.937	11.808		200.000	
LP-1A	0.240	LP-1A		Panelboard	4.298	1.2	1.004	4.317	6.478	10.000	10.000	
LP-B1	0.240	LP-B1		Panelboard	5.908	2.2	1.056	6.236	10.350	10.000	10.000	
PANEL #2	0.240	PANEL #2		Panelboard	4.298	1.2	1.004	4.317	6.478	10.000	10.000	
PANEL #3	0.240	PANEL #3		Panelboard	3.266	0.8	1.001	3.267	4.723	10.000	10.000	

Method: IEEE - X/R is calculated from separate R & X networks.

Protective device duty is calculated based on total fault current

For 1-Phase 3-Wire systems (fed from center-tap transformers), the calculated momentary duty for panel's main and feeder protective devices are based on max. of 1-pole and 2-pole faults.

* Indicates a device with momentary duty exceeding the device capability

Project:	**ETAP**	Page:	2
Location:	24.0.0C	Date:	01-07-2025
Contract:		SN:	IDEAINC-01
Engineer:	Study Case: FF01 SC	Revision:	Base
Filename: 24549 - DCC Arc Flash - FF01		Config.:	Normal

Interrupting Duty Summary Report

3-Phase & 1-Phase Fault Currents: (Prefault Voltage = 100 % of the Bus Nominal Voltage)

Bus		Device				Interrupting Duty				Device Capability			
ID	kV	ID	Ckt #	Type	CPT (Cy)	Symm. kA rms	X/R Ratio	M.F.	Adj. Sym. kA rms	kV	Test PF	Rated Int.	Adjusted Int.
SPLITTER	0.240	F_HWT-1		Fuse		5.858	2.3	1.000	5.858	0.600	20.00	200.000	200.000
		F_HWT-2		Fuse		5.858	2.3	1.000	5.858	0.600	20.00	200.000	200.000
		F_AC		Fuse		5.858	2.3	1.000	5.858	0.250	20.00	10.000	10.000
		F_LP-A1		Fuse		6.306	2.8	1.000	6.306	0.600	20.00	200.000	200.000
		F_LP-B1		Fuse		6.306	2.8	1.000	6.306	0.600	20.00	200.000	200.000
		F_P#2		Fuse		6.306	2.8	1.000	6.306	0.600	20.00	200.000	200.000
		F_P#3		Fuse		6.306	2.8	1.000	6.306	0.600	20.00	200.000	200.000
		F_PUMP-1		Fuse		5.858	2.3	1.000	5.858	0.600	20.00	10.000	10.000
		F_PUMP-2		Fuse		5.858	2.3	1.000	5.858	0.600	20.00	10.000	10.000
		F_SPLITTER		Fuse		6.306	2.8	1.000	6.306	0.600	20.00	200.000	200.000
LP-B1	0.240	CB1		Molded Case		5.908	2.2	1.000	5.908	0.240	20.00	22.000	22.000

Method: IEEE - X/R is calculated from separate R & X networks.

HV CB interrupting capability is adjusted based on bus nominal voltage

Short-Circuit multiplying factor for LV Molded Case and Insulated Case Circuit Breakers is calculated based on peak current.

Generator protective device duty is calculated based on maximum through fault current. Other protective device duty is calculated based on total fault current.

For 1-Phase 3-Wire systems (fed from center-tap transformers), the calculated interrupting duty for panel's main and feeder protective devices are based on max. of 1-pole and 2-pole faults.

* Indicates a device with interrupting duty exceeding the device capability

\+ The prefault voltage exceeds the rated maximum kV limit of the circuit breaker - The rated interrupting kA must be derated.

Three-Phase System Equivalent Model

Bus		Positive Sequence Imp. (ohm)			Negative Sequence Imp. (ohm)			Zero Sequence Imp. (ohm)		
ID	kV	Resistance	Reactance	Impedance	Resistance	Reactance	Impedance	Resistance	Reactance	Impedance
Bus3	0.600	0.01795	0.05244	0.05543	0.01795	0.05244	0.05543	0.01750	0.08489	0.08668

2.6. Observations and Recommendations

Based on the short circuit results listed above, the existing equipment is adequately sized to suit the available fault current at this location and no modifications are required with regards to the short circuit study.

Fuses for transformer TRN-2 were not accessible other than the AJT 250A fuses that were placed in series with the current limiting fuses. The style of fuses that weren't accessible are Bay-O-Net fuses and current limiting fuses installed within the transformer, and due to the lack of maintenance records on these transformers, Drycore Electric and Kingston Utilities recommended to not remove these fuses due to the high chance of failure upon reinstallation. The recommendation is to replace these fuses. Standard values from manufacturers loaded within the ETAP software were used. The recommendation is to replace these fuses with the size indicated in the report, at the short circuit and continuous amperage ratins. Short circuit to be 12kA or greater for current limiting fuses. Continuous rating to be 50A for TRN-2.

3. Protective Device Coordination Study

The protective device coordination study is performed to ensure appropriate protective device ratings and settings are selected to protect the electrical system. The Canadian Electrical Code gives design standards for overcurrent protection ratings such that the equipment won't trip during operation at rated load and will trip at values greater than the continuous amperage rating. Protective device coordination studies are required when considering protecting the system under fault conditions. Coordination studies help with two main concepts:

1. To stop the entire distribution system from shutting down during a down stream fault depending on the location, and
2. To reduce incident energy at the location of the fault by lowering the fault clearing time (FCT)

The above situations are designed by using time-current characteristics plots to ensure that the nearest upstream overcurrent device clears the fault at the specific location it occurs, rather being cleared from a further upstream device that may serve more loads. This can be illustrated by considering a system with a distribution panel (Panel X) that also feeds three downstream panels (Panel A, Panel B and Panel C) . If fault occurred at Panel B, you would want the breaker for Panel B to clear the fault and only energized Panel B. Poor coordination of the system would have the main breaker for Panel X clearing the fault, which would deenergize all three panels. This further away breaker would also give more time for incident energy build, creating a larger arc flash boundary and a dangerous distribution system.

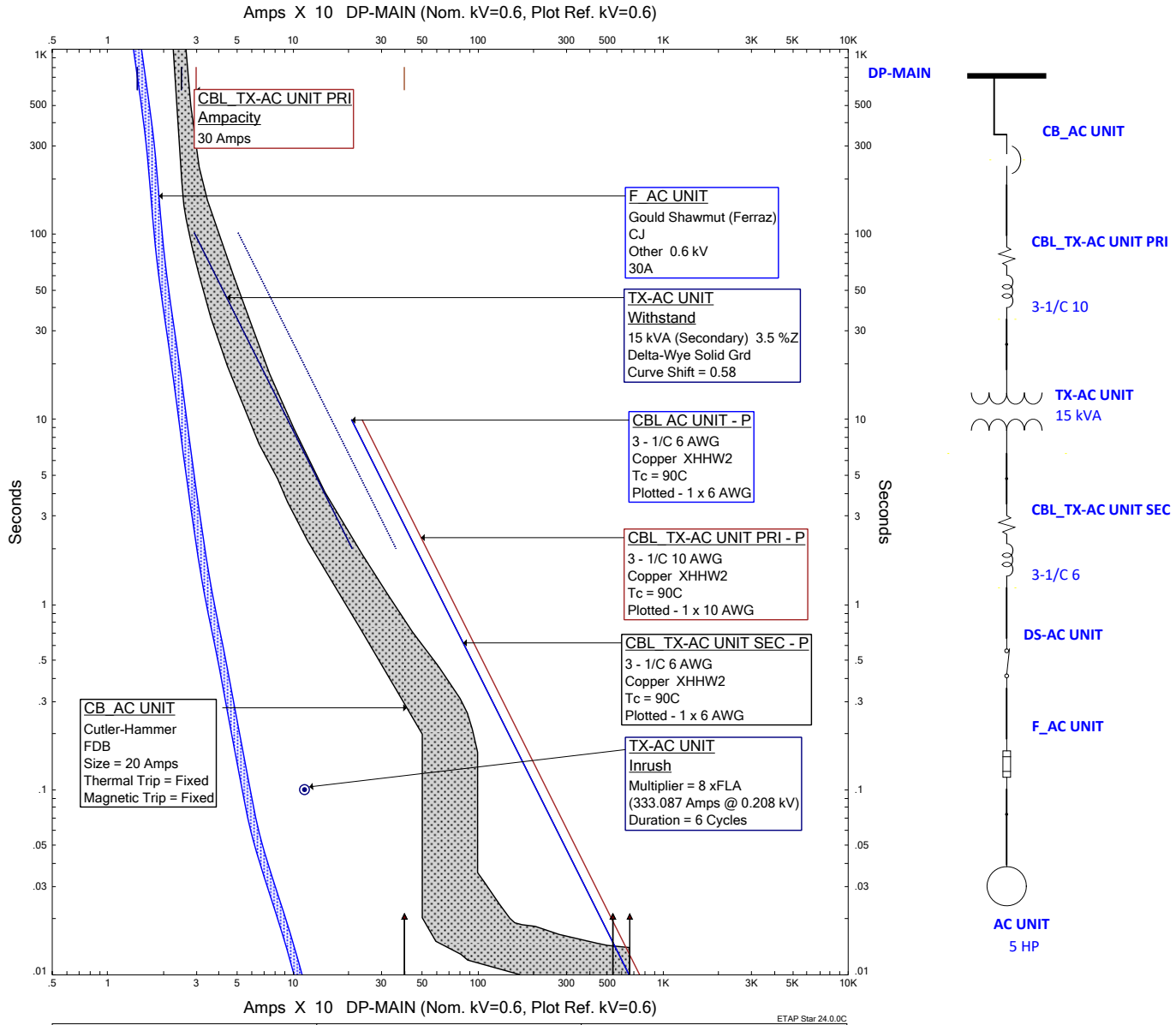
3.1. Methodology

The Protective Device Coordination Study is performed utilizing the ETAP Power System Software. From the modeled distribution system, time-current characteristics curves for protective devices, cables, motors and transformers are plotted on logarithmic time plots (log-log axis). This view is used to visualize the order in which the protective devices will trip in an increasing order of magnitude of time versus current.

ETAP models the exact device make/models and breaker trip settings to show exactly how the device will operate in the field. In addition to protective device time-current plots, transformer damage curves and inrush current are plotted to ensure the transformer is adequately protected but will also not cause nuisance trips due to their magnetizing current. Cable curves are also displayed to show that the feeder and equipment cables are adequately protected.

With the time curves plotted, adequate separation between the downstream protective devices and upstream protective devices must be maintained with minimal overlap to ensure only one device, the nearest device, will trip during a fault.

3.2. Time Current Plots



Amps X 10 DP-MAIN (Nom. kV=0.6, Plot Ref. kV=0.6)

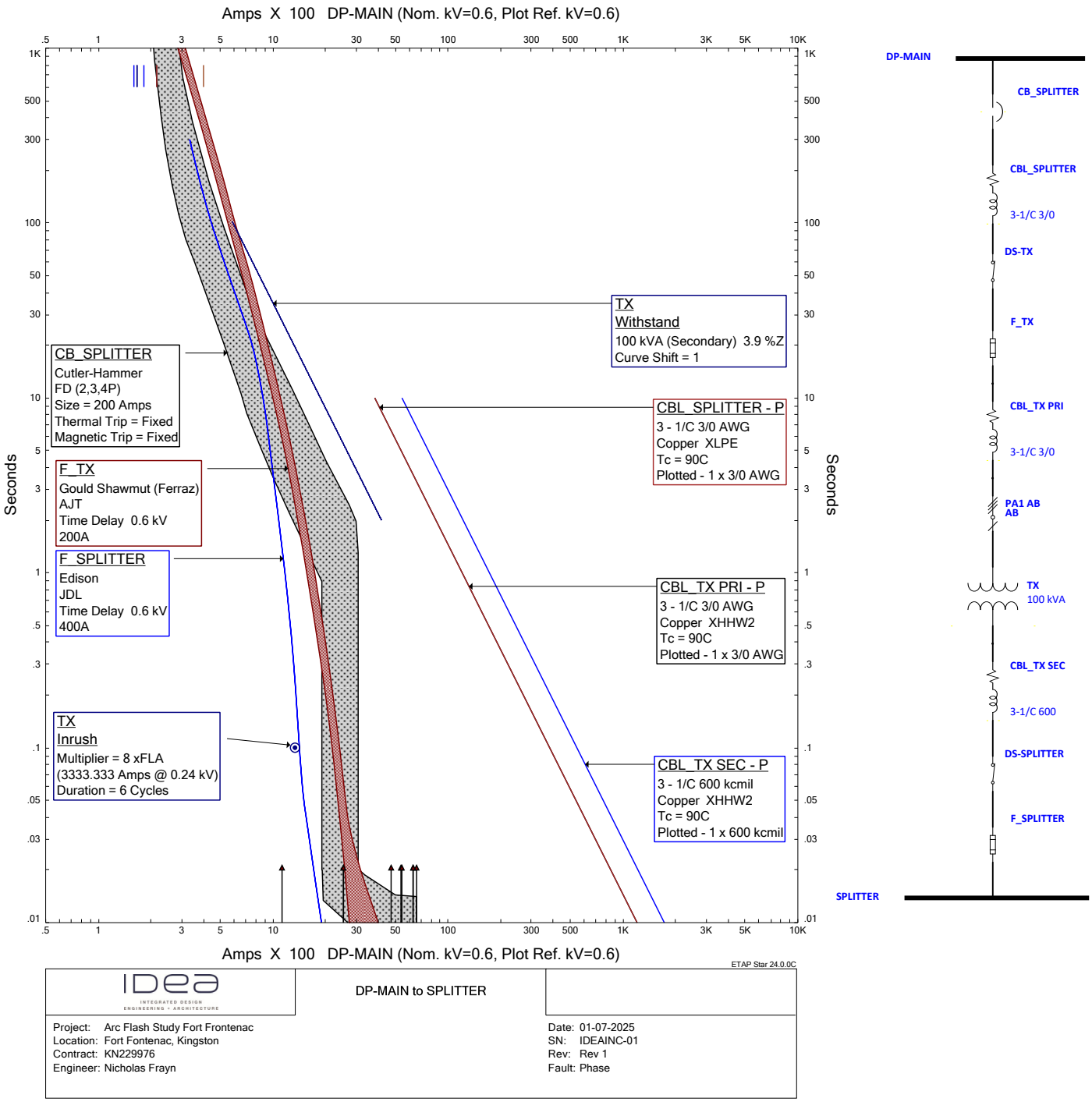
ETAP Star 24.0.0C

IDEA INTEGRATED DESIGN ENGINEERING + ARCHITECTURE

DP-MAIN to F_AC UNIT

Project: Arc Flash Study Fort Frontenac
Location: Fort Fontenac, Kingston
Contract: KN229976
Engineer: Nicholas Frayn

Date: 01-07-2025
SN: IDEAINC-01
Rev: Base
Fault: Phase



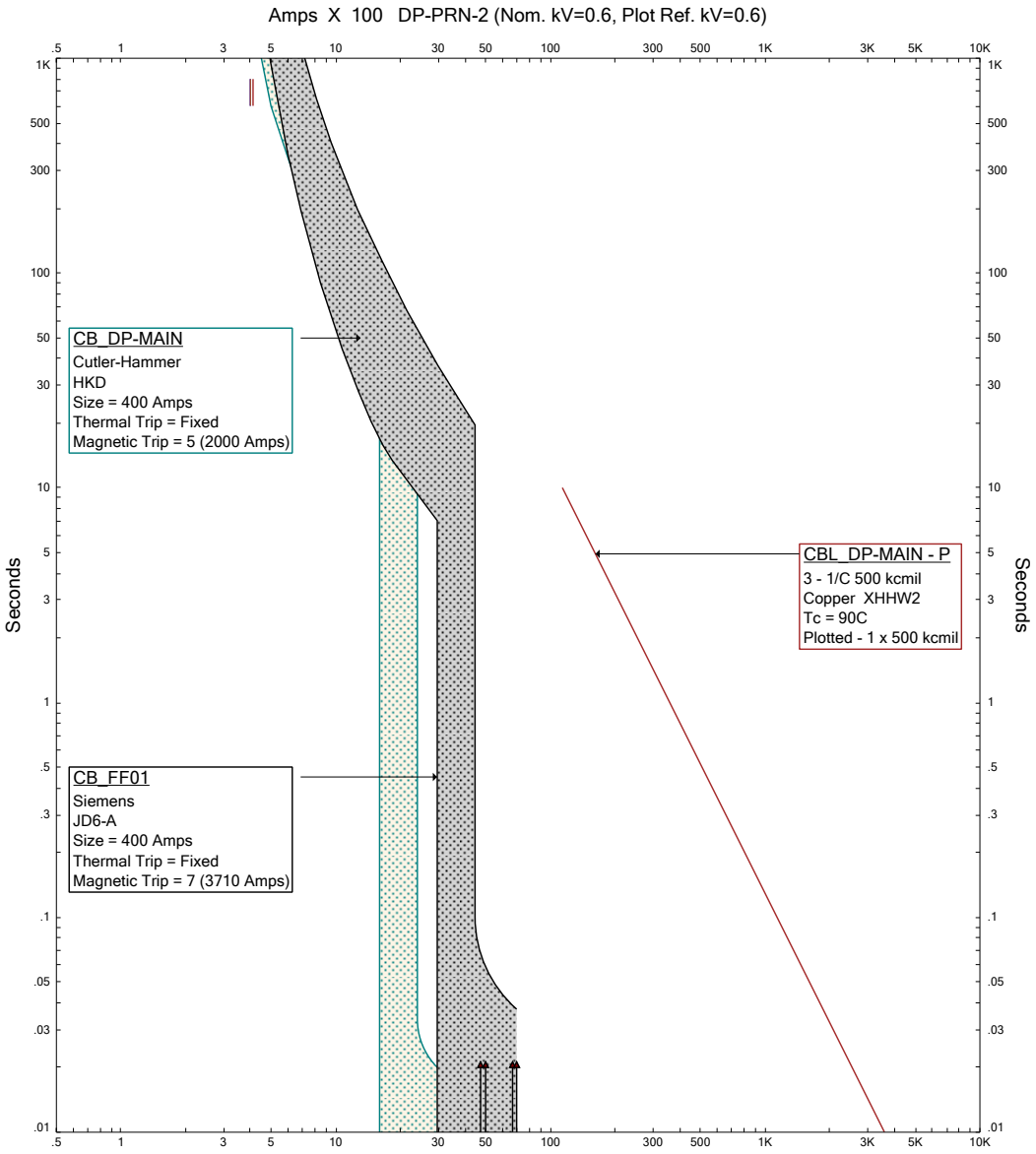
ETAP Star 24.0.0C

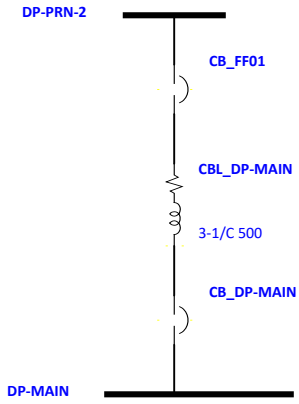
IDEA
INTEGRATED DESIGN ENGINEERING + ARCHITECTURE

DP-MAIN to SPLITTER

Project: Arc Flash Study Fort Frontenac
Location: Fort Fontenac, Kingston
Contract: KN229976
Engineer: Nicholas Frayn

Date: 01-07-2025
SN: IDEAINC-01
Rev: Rev 1
Fault: Phase





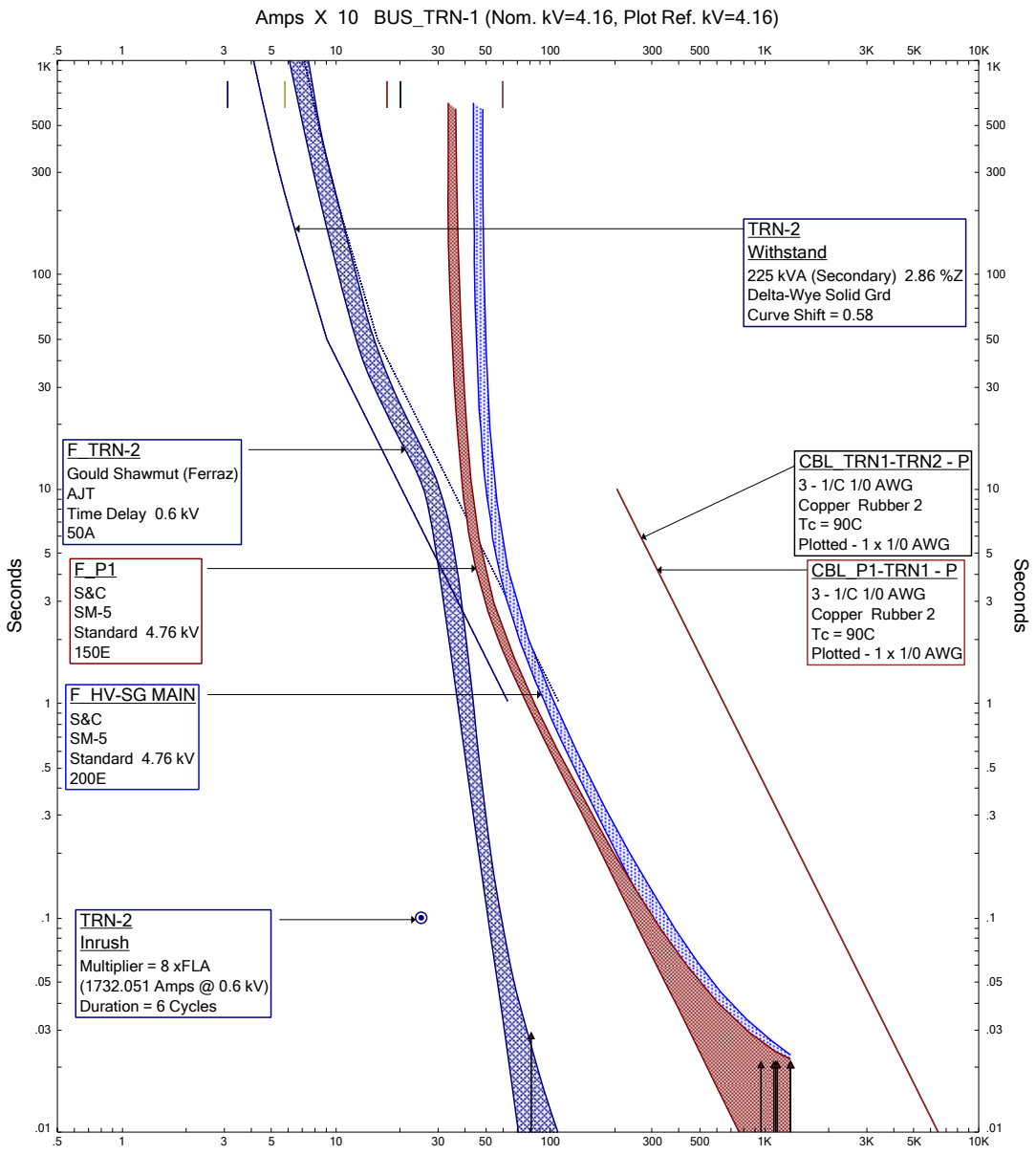
ETAP Star 24.0.0C

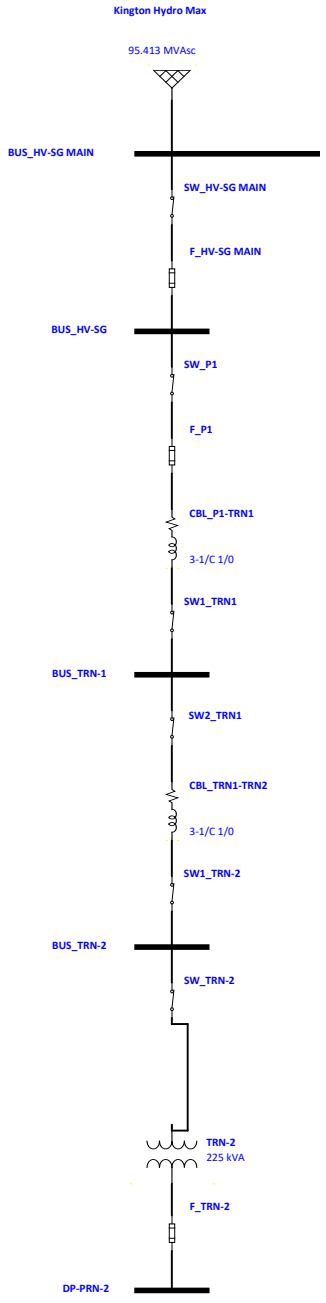
IDEA
INTEGRATED DESIGN ENGINEERING + ARCHITECTURE

DP-PRN-2 to DP-MAIN

Project: Arc Flash Study Fort Frontenac
Location: Fort Fontenac, Kingston
Contract: KN229976
Engineer: Nicholas Frayn

Date: 01-07-2025
SN: IDEAINC-01
Rev: Rev 1
Fault: Phase





ETAP Star 24.0.0C

Hydro to DP-PRN-2

Project: Arc Flash Study Fort Frontenac
Location: Fort Fontenac, Kingston
Contract: KN229976
Engineer: Nicholas Frayn

Date: 01-07-2025
SN: IDEAINC-01
Rev: Rev 1
Fault: Phase

3.3. Recommended Device Ratings and Settings

Protective Device Settings Report

Project:	Arc Flash Study Fort Frontenac	**Date:**	01-10-2025
Location:	Fort Fontenac, Kingston	**Revision:**	Rev 1 vs Base
Contract:	KN229976	When Revision vs Base/Revision is Reported:	
Filename:	H:\2024 Projects\24549 DCC Arc Flash\03 ELEC\ETAP Files\24549 - DCC Arc Flash -		= Revision color

Protective Device Settings - Fuse									
Notes	**Designated Bus**	**Fuse ID**	**Base / Revision ID**	**Manufacturer**	**Model**	**Max kV**	**Speed**	**Size**	**Cont. Amp**
	BUS_HV-SG MAIN	F_HV-SG MAIN	Base	S&C	SM-5	4.76	Standard	200E	225
	BUS_HV-SG	F_P1	Base	S&C	SM-5	4.76	Standard	150E	187
	DP-PRN-2	F_TRN-2	Base	Gould Shawmut (Ferraz)	AJT	0.6	Time Delay	250A	250
1	DP-PRN-2	F_TRN-2	Rev 1	Gould Shawmut (Ferraz)	AJT	0.6	Time Delay	50A	50
	SPLITTER	F_SPLITTER	Base	Edison	JDL	0.6	Time Delay	400A	400
	SPLITTER	F_AC	Base	Gould Shawmut (Ferraz)	CRN	0.25	Time Delay	15A	15
	Bus5	F_AC UNIT	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	30A	30
	Bus6	F_TX	Base	Gould Shawmut (Ferraz)	AJT	0.6	Time Delay	200A	200
	SPLITTER	F_HWT-1	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	70A	70
	SPLITTER	F_HWT-2	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	70A	70
	SPLITTER	F_LP-A1	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	100A	100
	SPLITTER	F_LP-B1	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	100A	100
	SPLITTER	F_P#2	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	100A	100
	SPLITTER	F_P#3	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	100A	100
	SPLITTER	F_PLUG	Base	Gould Shawmut (Ferraz)	CJ	0.6	Other	100A	100
	SPLITTER	F_PUMP-1	Base	Gould Shawmut (Ferraz)	CRS	0.6	Time Delay	15A	15
	SPLITTER	F_PUMP-2	Base	Gould Shawmut (Ferraz)	CRS	0.6	Time Delay	15A	15

Notes:

1 Rev 1 settings is different from Base

* Device Rating is different from Library

Protective Device Settings - Low Voltage Circuit Breaker with Thermal-Magnetic Trip Device										
Notes	Designated Bus	LVCB ID	Base / Revision ID	Manufacturer	Breaker		Thermal		Magnetic (Inst.)	
					Model	Size	Setting	Trip (Amps)	Setting	Trip (Amps)
	DP-PRN-2	CB_FF01	Base	Siemens	JD6-A	400	Fixed	400.000	HI	4000.000
1	DP-PRN-2	CB_FF01	Rev 1	Siemens	JD6-A	400	Fixed	400.000	7	3710.000
	DP-MAIN	CB_DP-MAIN	Base	Cutler-Hammer	HKD	400	Fixed	400.000	10	4000.000
1	DP-MAIN	CB_DP-MAIN	Rev 1	Cutler-Hammer	HKD	400	Fixed	400.000	5	2000.000
	DP-MAIN	CB_SPLITTER	Base	Cutler-Hammer	FD	200	Fixed	200.000	Fixed	
	DP-MAIN	CB_CHILLER	Base	Cutler-Hammer	FDB	100	Fixed	100.000	Fixed	
	DP-MAIN	CB_MOTOR	Base	Cutler-Hammer	FDB	15	Fixed	15.000	Fixed	
	DP-MAIN	CB_EXTERIOR-CU	Base	Cutler-Hammer	FDB	15	Fixed	15.000	Fixed	
	DP-MAIN	CB_AC UNIT	Base	Cutler-Hammer	FDB	20	Fixed	20.000	Fixed	
	LP-B1	CB1	Base	Square-D	QOB-VH	100	Fixed	100.000	Fixed	

Notes:

1 Rev 1 settings is different from Base

* Device Rating is different from Library

4. Arc Flash Incident Energy Report

Arc Flash Risk Assessment has become far more recognized in the electrical industry over the past couple years and more specifically in Ontario as the Occupational Health and Safety Act (OHSA) has become more stringent on workplaces putting together protective measure and safety procedures for working with Electrical Equipment. The OHSA references CSA Z462:24 for good practice in electrical safety requirements and procedures.

Arc Flash Risk Assessment is covered via section 4.3.5 of CSA Z462:24. With respect to the frequency of when this analysis should be performed, the standard indicates that 'the incident energy analysis shall be updated when changes occur in the electrical distribution system that could affect the results of the analysis. The incident energy analysis shall also be review for accuracy at intervals not to exceed 5 years.

Performing the incident energy analysis determines the magnitude of energy available at the equipment and the distance of the arc flash boundary. The incident energy is defined as the amount of energy impressed on a surface, a certain distance from the source, generated during an electrical arcing event. As the incident energy magnitude increases, so does that danger to the personnel working around the equipment. The most common injury to personnel is burns through arcs when the incident energy is released. There are four types of energies released during an arcing event. They are thermal energy, blast pressure energy, acoustic energy, and light energy.

Thermal energy causes the most damage to humans, by causing burns to both the skin and respiratory system. Blast pressure energy can cause damage to humans via physical trauma, such as door ejections or shattered equipment striking the person, causing falls and concussions. Acoustic and light energy cause the least harm to people, however the sound and bright intensity can be of the intensity to cause temporary discomfort.

The arc flash boundary is the distance at which the incident energy equals 1.2 cal/cm^2. People are exposed to multiple hazards within the arc flash boundary as listed above, and therefor need to take the appropriate precautions when entering within the boundary. Only qualified personnel should be allowed to work within the boundary, and they are to protect themselves with the appropriate PPE.

4.1. Personal Protective Equipment

Table 2 of CSA Z462:24 lists the selection of arc flash clothing and other PPE for when within the arc flash boundary. The rating of the clothing must also match or exceed the available arc flash energy at the equipment.

Table 2
Selection of arc-rated clothing and other PPE when the incident energy analysis method or an arc flash PPE selection table method is used
(See Clauses 4.3.5.6.2, H.1, H.2, Q.4, and V.4, and Tables H.1, V.1, V.2, and V.3.)

Incident energy exposures equal to 1.2 cal/cm² (5 J/cm²) up to and including 12 cal/cm² (50 J/cm²)
Arc-rated clothing with an arc rating equal to or greater than the estimated incident energy* • Arc-rated long-sleeve shirt and pants or arc-rated coverall or arc flash suit (SR) • Arc-rated faceshield and arc-rated balaclava or arc flash suit hood (SR)† • Arc-rated outerwear (e.g., jacket, parka, rainwear, hard hat liner, high-visibility apparel) (AN)‡ Heavy-duty leather gloves, arc-rated gloves or rubber insulating gloves with protectors (SR)§ Hard hat Safety glasses or safety goggles (SR) Hearing protection Leather footwear**
Incident energy exposures greater than 12 cal/cm² (50 J/cm²)
Arc-rated clothing with an arc rating equal to or greater than the estimated incident energy* • Arc-rated long-sleeve shirt and pants or arc-rated coverall or arc flash suit (SR) • Arc-rated arc flash suit hood • Arc-rated outerwear (e.g., jacket, parka, rainwear, hard hat liner, high-visibility apparel) (AN)‡ Arc-rated gloves or rubber insulating gloves with protectors (SR)§ Hard hat Safety glasses or safety goggles (SR) Hearing protection Leather footwear**

Legend:
SR = selection of one in group is required
AN = as needed

** Arc ratings can be for a single layer, such as an arc-rated shirt and pants or a coverall, or for an arc flash suit or a multi-layer system if tested as a combination consisting of an arc-rated shirt and pants, coverall, and arc flash suit.*
† Faceshields with a wrap-around guarding to protect the face, chin, forehead, ears, and neck area are required by Clause 4.3.7.3.10 c). Where the back of the head is inside the arc flash boundary, a balaclava or an arc flash hood shall be required for full head and neck protection.
‡ The arc rating of outerwear worn over arc-rated clothing that are not used as part of a layered system shall not be required to be equal to or greater than the estimated incident energy exposure.
§ Rubber insulating gloves with protectors provide arc flash protection in addition to shock protection. Higher class rubber insulating gloves with protectors, due to their increased material thickness, provide increased arc flash protection.
*** Footwear other than leather or dielectric may be used, provided it has been tested for and demonstrates no ignition, melting, or dripping at or greater than the estimated incident energy exposure.*

The equipment selected for use within an Arc Flash Boundary from Table 2 also have to meet the standards of Table 4 from CSA Z462:24.

4.2. Job Safety Planning

The Arc Flash risk assessment is only one portion of the standardized best practice for electrical job safety in accordance with CSA Z462:24. Employers are required to put in place an Electrical Safety Program to ensure for each and every electrical job all hazards are identified. With this program a Job

Safety Plan is to be in place in order to identify the risk for each and every job. Section 4.1.7.9.2 identifies that the Job Safety Plan for each job shall have the following requirements:

1. Be completed by a qualified person,
2. Be documented,
3. Include the following information:
    a. A description of the job and task;
    b. Identification of the electrical hazards associated with each task;
    c. A shock risk assessment in accordance with Clause 4.3.4 for task involving shock hazards
    d. An arc flash risk assessment in accordance with Clause 4.3.5 for tasks involving an arc flash hazard;
    e. Work procedures involved, special precautions, and energy source controls; and
    f. An emergency response plan.

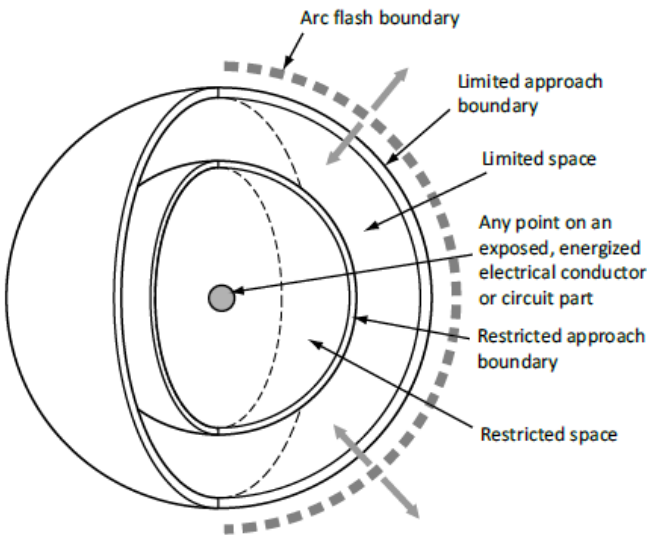
CSA Z462:24 should be reviewed in depth by each employer to create the Job Safety Plan to properly identify the information noted above.

4.3. Shock Risk Assessment

In most cases projects that have an arc flash risk will also have a shock risk component to them in dealing with electrical sources. The shock risk assessment is performed to identify shock hazards, estimate the likelihood of occurrence of injury or damage to health and the potential severity of injury or damage to health, and determine if additional protective measures are required.

By performing a shock risk hazard assessment, the shock protection boundaries will be identified. These are known as the limited and restricted approach boundaries, with each having their own degree of requirements to ensure worker safety. The arc flash boundary, limited approach boundary, and restricted approach boundary are depicted in the image below pulled from CSA Z462.

Limits of approach
(See Clause C.1.3.)



The Arc Flash boundary indicates the proximity to the electrical equipment in which workers are to be wearing arc flash rated clothing.

The limited approach boundary is the area in which no unqualified personnel shall be permitted to approach near energized conductors and circuit parts. Where there is a need for an unqualified person to enter the limited approach boundary, a qualified person shall warn workers of the possible hazards and continuously escort the unqualified person(s) while inside the limited approach boundary.

The restricted approach boundary has the most strict rules for approaching the equipment. Under absolutely no circumstance shall unqualified person(s) be permitted to cross the restricted approach boundary. Qualified persons shall not approach or bring conductive objects closer to the exposed energized electrical conductors or circuit parts operating greater than 30Vac or 60Vdc than the restricted approach boundary specified in Tables 1A and 1B unless at least one of the following applies:

a) The qualified person is insulated or guarded from the energized electrical conductors or circuit parts operating at voltages greater than 30 V ac or 60 V dc. Rubber insulating gloves and sleeves shall be considered insulation only with regard to the energized parts on which work is being performed.

b) The energized electrical conductors or circuit parts are insulated or guarded by a barrier in accordance with Clause 4.3.7.4.8 from the qualified person and from any other conductive object at a different potential.

4.4. Rated Personnel Protective Equipment

In addition to the Arc Flash rating, there are additional standards to the personal protective equipment the qualified personnel are to use within arc flash and shock boundaries. The standards that are to be followed are listed in Table 4 from CSA Z462 below:

Table 4
Standards for personal protective equipment
(See Clause 4.3.7.3.14 and Table A.1.)

Subject	Standard(s)
Apparel — Arc-rated	ASTM F1506
	ASTM F1449
	ASTM F2757
Aprons — Insulating	ASTM F2677
Eye and face protection — General	CSA Z94.3
Face protective products — Arc-rated	ASTM F2178/F2178M
Fall protection	CSA Z259 series of Standards on fall protection
	ASTM F887

Table 4 (Continued)

Subject	Standard(s)
Footwear — Dielectric specification	ASTM F1117
Footwear — Dielectric test method	ASTM F1116
Footwear — Standard performance specification and test method	CSA Z195
Gloves — Arc-rated	ASTM F2675/F2675M
Gloves — Leather protectors	ASTM F696
Gloves and sleeves — Rubber insulating — In-service care	ASTM F496
Gloves – Non-Leather Protectors	ASTM F3258
Gloves — Rubber insulating	ASTM D120
Head protection — Hard hats	CSA Z94.1
Raingear — Arc-rated	ASTM F1891
Rubber protective products — Visual inspection	ASTM F1236
Sleeves — Rubber insulating	ASTM D1051

The shock risk assessment also lists the glove class the qualified worker is to wear when approaching the live equipment. The gloves classifications with respect to equipment voltage are as follows:

Table 3A
Maximum use voltage for rubber insulating gloves
(See Clause 4.3.7.3.7.)

Class designation of glove or sleeve	Maximum AC use Voltage rms, V	Maximum DC use Voltage avg., V	Distances between protector glove cuff and rubber insulating glove cuff, min
00	500	750	13 mm (0.5 in)
0	1000	1500	13 mm (0.5 in)
1	7500	11 250	25 mm (1 in)
2	17 000	25 500	51 mm (2 in)
3	26 500	39 750	76 mm (3 in)
4	36 000	54 000	102 mm (4 in)

Both the protective equipment and gloves listed above are to be maintained on a regular basis, in which CSAZ462 gives guidelines for the appropriate intervals for maintenance of your equipment.

Table 3B
Rubber insulating equipment test intervals
(See Clauses 4.3.7.2.4 and 4.3.7.3.7.)

Type of rubber insulating equipment	When to test	Governing Standard for test voltage
Blankets	Before first issue and every 12 months thereafter	ASTM F479
Covers	Upon indication that insulating value is suspect	ASTM F478
Gloves	Before first issue and every 6 months thereafter	ASTM F496
Line hose	Upon indication that insulating value is suspect	ASTM F478
Sleeves	Before first issue and every 12 months thereafter	ASTM F496

4.5. Methodology

The incident energy analysis method is used in this report to determine the appropriate protective equipment and procedures on is to use during an arc flash, and also produce the arc flash labels stating the ratings of the equipment. The incident energy exposure level is based on the working distance of the worker's face and chest area from a perspective of arc source for the task to be performed. In addition to this the incident energy analysis takes into consideration the characteristics of the overcurrent protective device and its fault clearing time, including its condition of maintenance.

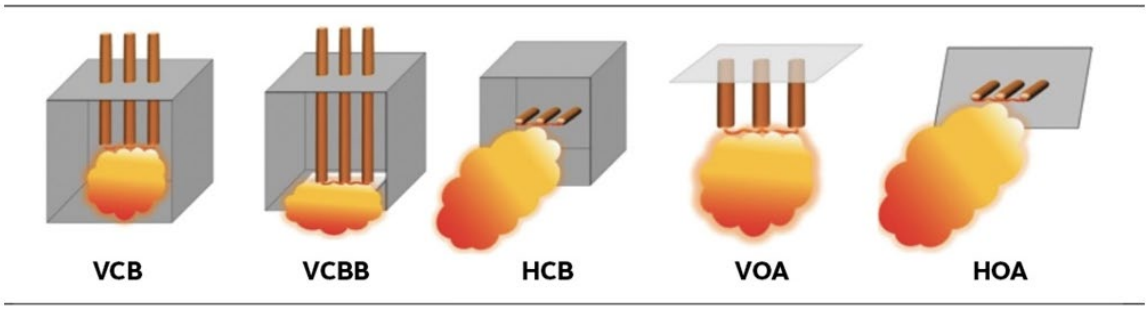
ETAP Power System Software is used to calculate the available arc flash incident energy. The software uses the IEEE 1584 calculation method to determine the available energy and Arc Flash boundary.

The IEEE 1584 method uses updated mathematical models for the calculations. The models take into consideration the system nominal voltage, gap spacing between conductors, electrode configuration, box size, open/enclosed equipment, working distance and coordination information (Time Characteristics Curves). This is why it's important to perform the coordination study and obtain this information for the arc flash analysis.

The electrode configuration is important to take into consideration as it drastically effects how much energy can be released from the equipment. The different types of configurations are:

1. VCB – Vertical conductors/electrodes in a metal box/enclosure
2. VCBB – Vertical conductors/electrodes terminated in a metal box/enclosure's insulating barrier
3. HCB –Horizontal conductors/electrodes in a metal box/enclosure
4. VOA – Vertical conductors/electrodes in open air
5. HOA – Horizontal conductors/electrodes in open air

The five types are illustrated below:



arc flash direction in the various electrode/bus configurations

VCBB, HCB, and HOA were the most recently added configurations to the standard as they were found to greatly increase the incident energy released from the enclosure.

4.6. Arc Incident Energy Summary

Bus Arc Flash Hazard Analysis Summary

Faulted Bus				Fault Current			Trip Device							
ID	Nom. kV	Equipment Type	Gap (mm)	Bolted Fault (kA) Bus	Bolted Fault (kA) PD	PD Arc Fault (kA)	Source Trip Device ID	Trip (cycle)	Open (cycle)	FCT (cycle)	Arc Flash Boundary (ft)	Incident Energy (cal/cm²)	Working Distance (in)	Energy Level
LP-1A	0.240	Panelboard	25	3.446	3.446	0.753	F_LP-A1	2.86	0.00	2.86	0.3	0.1	18	Level A
LP-B1	0.240	Panelboard	25	5.650	5.650	2.753	F_LP-B1	0.60	0.00	0.60	0.2	0.1	18	Level A
PANEL #2	0.240	Panelboard	25	3.446	3.446	0.753	F_P#2	2.86	0.00	2.86	0.3	0.1	18	Level A
PANEL #3	0.240	Panelboard	25	2.226	2.226	0.466	F_P#3	41.36	0.00	41.36	1.1	0.7	18	Level A
SPLITTER	0.240	Cable Bus	13	5.837	5.837	2.809	F_SPLITTER	92.90	0.00	92.90	4.9	7.9	18	Level A

Bus Arc Flash Hazard Analysis Summary

Faulted Bus				Fault Current			Trip Device							
ID	Nom. kV	Equipment Type	Gap (mm)	Bolted Fault (kA) Bus	Bolted Fault (kA) PD	PD Arc Fault (kA)	Source Trip Device ID	Trip (cycle)	Open (cycle)	FCT (cycle)	Arc Flash Boundary (ft)	Incident Energy (cal/cm²)	Working Distance (in)	Energy Level
BUS_HV-SG	4.160	Switchgear	104	13.250	13.242	11.487	F_HV-SG MAIN	1.53	0.00	1.53	1.4	0.3	36	Level A
BUS_HV-SG MAIN	4.160	Switchgear	104	13.250							0.0	0.0	36	
BUS_TRN-1	4.160	Cable Bus	104	13.037	13.029	11.306	F_P1	1.42	0.00	1.42	1.5	0.4	36	Level A
BUS_TRN-2	4.160	Cable Bus	104	11.077	11.069	9.635	F_P1	1.60	0.00	1.60	1.4	0.4	36	Level A
DP-MAIN	0.600	Panelboard	25	6.607	6.552	5.357	F_TRN-2	0.60	0.00	0.60	0.4	0.1	18	Level A
DP-PRN-2	0.600	Panelboard	25	6.955	6.901	5.652	F_TRN-2	0.60	0.00	0.60	0.4	0.1	18	Level A

Arc Flash Analysis Results:

The results of the Arc Flash Incident Energy summary indicate all electrical equipment within the study have an Arc Flash Energy Level Classification of Level A. This states that all energy levels are below 12 cal/cm2 and are within the first class of Arc Flash Personal Protective Equipment. No further reduction of Arc Flash Hazard is deemed necessary at this level.

Please note that by revising the size of fuse TRN-2 to 50A, this reduces the Arc Flash Incident Energy at DP-PRN-2 from Level B (15.894 cal/cm2) to Level A (0.8 cal/cm2).

4.7. Arc Flash Labels

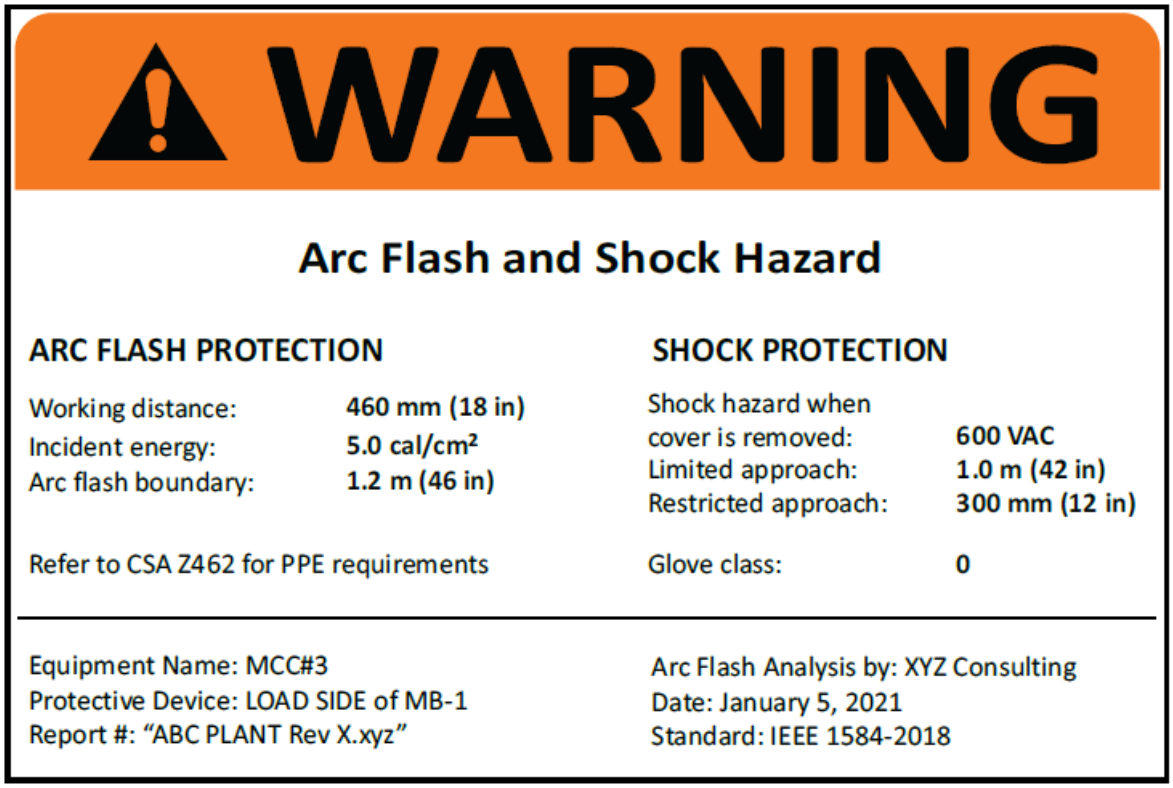
With the incident energy, arc flash boundary, and PPE requirements determined, the information is to be affixed to the equipment in the form of an Arc Flash Label. The Arc Flash labels contain the following information:

1. Nominal System Voltage
2. Arc Flash Boundary
3. At least one of the following:
    a. Available incident energy and the corresponding working distance;
    b. The arc flash PPE minimum arc rating in Table V.1 or V.2 for ac equipment, or V.3 for dc equipment;
    c. Minimum arc-rating of PPE; or
    d. site-specific level of PPE; and
4. date the information required by this Clause was determined.

The label must also:

1. be sufficiently durable to withstand the environment involved.
2. The method of calculation and data to support the information must be documented
3. And the data shall be reviewed for accuracy at intervals not to exceed 5 years

An example of an arc flash label is below:



5. Infrared Thermographic Scanning Report

An infrared thermographic scan should be performed as part of an electrical distribution systems yearly maintenance. Temperature variations can show defects in electrical distribution systems due to the direct correlation of heat loss from current flowing through equipment. Temperature variations can occur because of improper installation (loose connections or lugs), unbalanced loading, undersized equipment due to design error, faulty equipment, and overloaded circuits.

The scan is performed with the equipment covers removed, while under normal operating load to be able to observe any anomalies in temperature variations throughout the internal components and terminations. DCC was notified that the main switchgear was not able to be inspected live, so the two 4160V main switch gear equipment on base were not thermally scanned. The scanning was performed by Eaton personnel with both Arc Flash and Infrared certified training using state of the art equipment exceeding NFPA standards.

The report produced by Eaton highlights any anomalies that were present during thermal scanning. Both a standard photo and infrared photo was taken of the equipment. With an anomaly present, current reading were taken at the point of interest complete with additional photos of the equipment in question. The probable cause of the anomaly is listed complete with the recommended solution. The report is broken up into two sections:

1. Equipment with Anomalies (Eaton Report- Appendix B)
2. Remaining Equipment with no Anomalies (Remaining Thermal Images - in Appendix C)

6. Phase Balancing Analysis and Equipment Testing

Current and voltage readings were taken at every piece of equipment to determine loading of the distribution system and the voltage drop witnessed from the incoming service to the furthest panel installed. The results complete with notable observations and solutions are listed below. The complete list of equipment within FF01 including all current and voltage readings can be found in Appendix E.

Observations:

1. All three phase and single phase panels are appropriately balanced from the readings obtained on-site.
2. The voltage drop readings from the incoming electrical service to the furthest downstream electrical equipment are within the appropriate tolerances to meet the requirements of the Canadian Electrical Code.

7. Visual and Mechanical Inspections

A visual and mechanical inspection was performed while the equipment was scanned and analysed during the site visit. Observations were made to note any corrosion, rust, leaks, safety hazards, violations of the Canadian Electrical Code, grounding issues, physical damage, evidence of moisture, electrical arcing, and the overall general condition of the equipment to ensure it is operating as intended. The internal components were checked for discolouration and proper anchorage. Labelling and panel schedules were also observed on-site and noted for compliance. Lastly the age of the equipment was obtained or estimated from the equipment and included within the report. The results complete with notable observations and solutions are listed below. The complete list of equipment within FF01 including all physical observations can be found in Appendices D & E.

Observations:

DP-MAIN:

1. Open knockouts present within the panel.
2. No Insulated bushings at entrance.
3. Appropriate Anchoring not present.

Recommendation:

4. **Cover open knockouts,**
5. **Provide insulated bushing at entrance**
6. **Secure panel to wall.**

LP-1A:

1. One meter of clearance not met as per Canadian Electrical Code.
2. Improper lockout installed on panel

Recommendation:

3. **Remove owner equipment stored in front of panel**
4. **Replace locking mechanism on panel to properly secure the panel**

LP-1B:

1. Open knockout at bottom left of panel
2. Conduits from panel are not strapped
3. Cover screws missing from panel

Recommendation:

4. **Cover open knockouts,**
5. **Strap conduits from panel,**
6. **Provide new screws for panel cover**

Panel #2:

1. Cover screws missing from panel

Recommendation:

2. **Provide new screws for panel cover**

Panel #3:

1. Cover screws missing from panel
2. Feeder cables are not taped to identify phases

Recommendation:

3. **Provide new screws for panel cover,**
4. **Tape or heat shrink feeder cables to identify phasing.**

General Building:

1. Electrical equipment lacks labelling throughout the building.
2. Single Line Diagram missing from Electrical Room

Recommendation:

3. **Lamacoid/label all equipment as per single line diagram**
4. **Print and Frame Single Line Diagram as required by CEC.**

High Voltage Transformer TRN-2:

1. No Penetrox applied at cable connections.

Recommendation:

2. **Re-apply penetrox to transformer cable connections.**

Exterior Panel Feeding FF01, FF02 and FF07 DP-PRN-2:

1. No Esafe Sticker applied to panel.
2. Minor rusting of the panel. Ground lug has oxidization.

Recommendation:

3. **Apply for field inspection for Esafe rating.**
4. **Tag panel for monitoring and perform thermal scan every 1 to 2 years. Increased oxidation can cause faulty connections. Provide new grounding lug.**

Appendix A – Single Line Diagram



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LEVEL OF SECURITY | NIVEAU DE SÉCURITÉ
UNCLASS | NON CLASSIFIÉ

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IDEA
INTEGRATED DESIGN
ENGINEERING + ARCHITECTURE

595 Byron Ave., Ottawa Ont. Ca.
Tele: (613) 728-0008 - Email: info@integrateddesign.ca

NO.	DATE	REVISION	APPR.
1	2025-03-14	ISSUED FOR FINAL REPORT	

SCALE | ÉCHELLE
1:150

LOCATION | EMPLACEMENT
388 ONTARIO STREET
KINGSTON
ONTARIO

PROJECT | PROJET
ARC FLASH STUDY
FORT FRONTENAC
KN299976

TRADE | MÉTIER	DATE
ELECTRICAL	2025-03-14

SUBJECT | SUJET
ELECTRICAL
SITE PLAN

PRODUCTION	REVIEWED | REVU	
DESIGNED | ÉTUDIÉ N.F.	ENG O | O ING	DES O | AGENT CONC
DRAWN | DESSINÉ B.R.	CUSTOMER | CLIENT	PROJ MGR | GEST PROJ
CHECKED | VÉRIFIÉ N.F.	SECT OC | CMDT CSG	DES MGR | GEST CONC
COORDINATION		FIRE | INCENDIE

WBS NO. | NO. OTP	PF NO. | NO. DP
N.700114.23.15	PF500659505

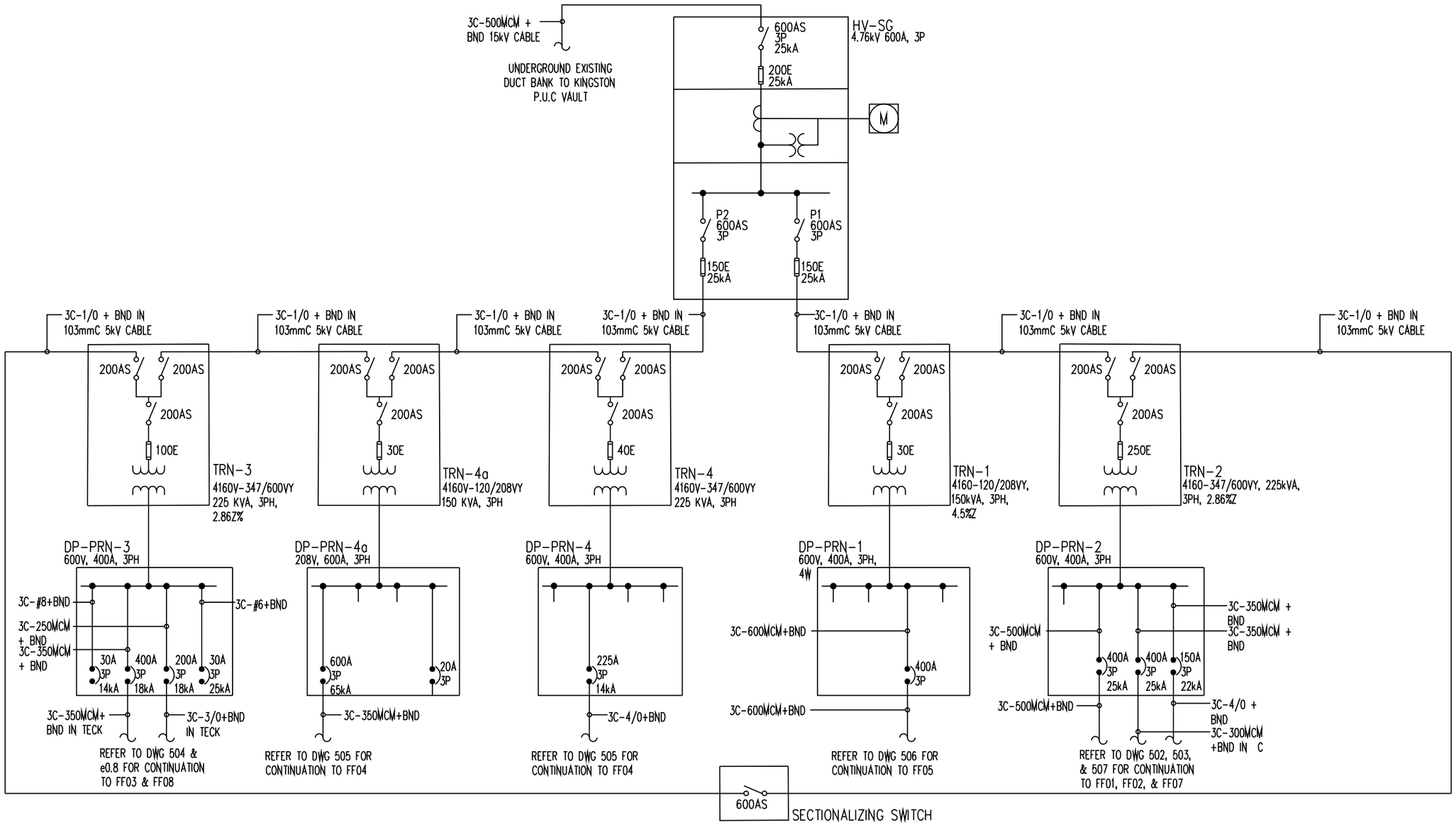
DWG. NO. | NO. DESSIN
K-B35-9306/91-500

Canada

BORDER LAST UPDATED 2012-04-01

2025/Mar/12, 4:50pm nfrayn H:\2024 Projects\24549 DCC Arc Flash\01 A DWGs\5 CADs\04 Electrical\01 Drawing Sheets Electrical\24549 Single Line Diagrams.dwg

Government of Canada / Gouvernement du Canada



BORDER LAST UPDATED 2011-11-11

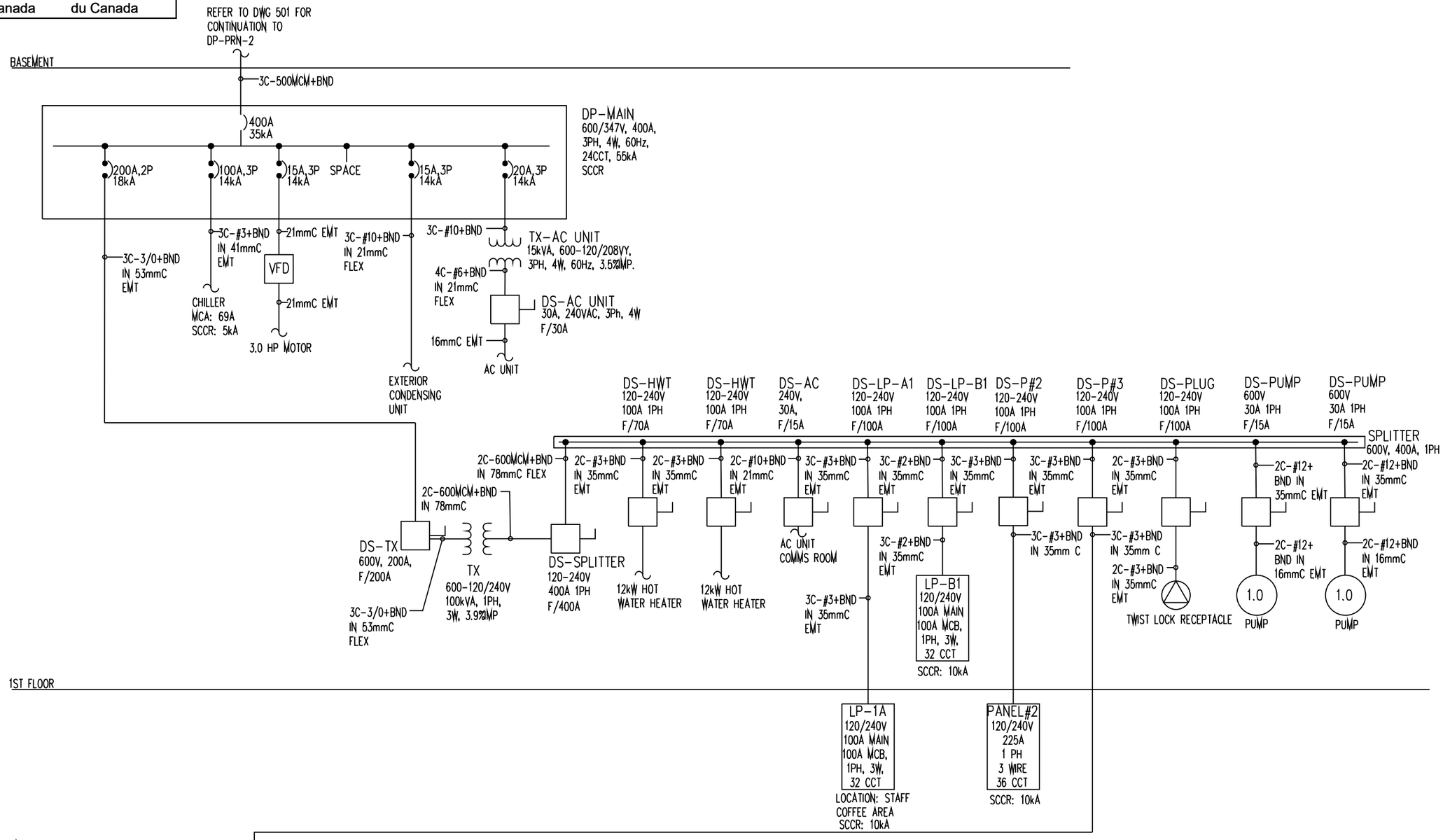
IDEA
INTEGRATED DESIGN ENGINEERING + ARCHITECTURE
595 Byron Ave., Ottawa Ont. Ca.
Tele: (613) 728-0008 - Email: info@integrateddesign.ca

PROJECT: ARC FLASH STUDY
PROJET: FORT FRONTENAC KN299976
SUBJECT: SINGLE LINE DIAGRAM
SUJET: TRANSFORMER LOOP
DATE: 2025-03-14

APPROVED: / APPROUVÉ PAR:	N.F.	
	N.F.	
SCALE: / ÉCHELLE:	N/A	
WBS NO.: / NO. OTP:	N.700114.23.15	
PF NO.: / NO. DP:	PF500659505	2/10
DWG NO.: / NO. DESSIN:	K-B35-9306/91-501	

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BORDER LAST UPDATED 2011-11-11



IDEA
INTEGRATED DESIGN ENGINEERING + ARCHITECTURE
595 Byron Ave., Ottawa Ont. Ca.
Tele: (613) 728-0008 - Email: info@integrateddesign.ca

PROJECT: ARC FLASH STUDY
PROJET: FORT FRONTENAC KN299976
SUBJECT: SINGLE LINE DIAGRAM
SUJET: FF01

DATE: 2025-03-14

APPROVED: / APPROUVÉ PAR:	N.F.	
	N.F.	
SCALE: ÉCHELLE:	N/A	
WBS NO.: NO. OTP:	N.700114.23.15	
PF NO.: NO. DP:	PF500659505	3/10
DWG NO.: NO. DESSIN:	K-B35-9306/91-502	

Appendix B – Eaton Thermal Scan Report

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

November 11, 2024

Drycore Electric
1-5480 Canotek Road,
Ottawa, ON
K1B 5N2

Attention: Fort Frontenac IR Scan 2024

Subject: EOTJ244465

Ref: IR Scan Report

We are pleased to submit our report confirming the results of the Infrared Scanning conducted at Fort Frontenac in Kingston, ON. The survey was conducted the week of October 28th to November 1st, 2024.

Some thermal anomalies were found in the electrical system at this time. The details are included in this report. Any anomalies deemed serious, proper personal were notified immediately to take corrective action.

Thank you for your continued interests in our products and services.

Please do not hesitate to call our office should you require further information in this or any other matter.

Sincerely,

John McDonald
Field Service Representative
Eaton Industries Canada Company
mobile: (613) 305-8447
JohnHMcDonald@eaton.com

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Job Summary:

Project Name:	Fort Frontenac IR Scan 2024
Eaton Job Number:	EOTJ244465
Service Location:	Fort Frontenac, 317 Ontario St, Kingston, ON
Performed For:	Drycore Electric, 1-5480 Canotek Road, Ottawa, ON K1B 5N2
Customer Order Number:	**24- 348-0918**
Customer Contact:	Andrew Beuman
Service Performed by:	Eaton Industries (Canada) Company Eaton Electrical Services and Systems 1407 John Counter BLVD, #100 Kingston, Ontario
Field Service Representative:	John McDonald
Prepared By:	John McDonald
Date of Report:	November 11, 2024
Date of Service:	October 28th through November 1st, 2024

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Test Procedures:

Infrared Thermographic Inspection

The intent of the thermographic survey is to identify potential electrical and/or mechanical defects in the equipment as surveyed and recommend probable solutions to defects encountered. By evaluating the equipment in this manner, a proactive maintenance program is developed which decreases the potential of equipment failure and increases personnel safety.

The thermal abnormalities identified during this inspection are presented on individual report pages complete with the thermal and real life image. In order to determine the severity of the defect, the temperature rise from the normal component to the faulty component is recorded along with the measured load.

Electrical thermographic inspections should be conducted during normal full load conditions. When the devices are not under sufficient load at the time of inspection the client must take this into consideration when assessing the urgency to response. For example, if a device has a 10°C temperature rise at 1/3 load and the load increases later to 3/4 load, the temperature rise will be by the square of the current increase. In this example the urgency would go from a priority level “D” (investigate at next scheduled maintenance period) response to priority level “B” (repair as soon as possible) response.

The following guide will help determine the urgency of response.

Temperature Rise – Phase to Phase	**Priority**	**Response**
Greater than 50°C	**A**	**Immediate Repair Required**
30°C to 50°C	**B**	**Repair As Soon As Possible**
10°C to 29°C	**C**	**Attended to at First Opportunity**
1°C to 10°C	**D**	**Investigate at Next Scheduled Maintenance**

Only the customer can determine the priority of response and the importance of the defective equipment.

For every defect identified, always inspect connected components for stress or thermal damage to insulation.

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Electrical Services & Systems

Equipment Scanned List

EOTJ244499

Drycore Electric, Fort Frontenac

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Equipment Scanned List:

Floor/RM Number	Equip Type	Equipment Identification	File Name	Comments
Building FF01				
Main Electrical Room:				
	DISC	HWT-1	1996	See Incident Analysis Form
	PNL	DP-Main	1988	
	DISC	HWT-2	2000	See Incident Analysis Form
	DISC	LP-A1	2002	See Incident Analysis Form
	DISC	DS-P2	2004	
	DISC	DS-AC	2006	
	DISC	DS-TX	2008	Rat Droppings
	XFRMR	TX	2010	Scanned From Exterior
	DISC	DS-Splitter	2012	
	DISC	Comms Room Split Air Conditioner Disconnect	2014	
	SPLT	Splitter	2016	
	DISC	100 Amp Temp Power Parade Square	2018	
	START	Circulating Pump #1	2020	
	START	Circulating Pump #2	2022	
	DISC	DS-P3	2024	Could Not Defeat Interlock
	PNL	Panel B-1	2026	Feeder Cover Not Removed Due To Dressing of Neutrals
	DISC	LP-B1	2028	See Incident Analysis Form
	XFRMR	TX-AC	2030	Scanned From Exterior
	DISC	DS-AC	2032	

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Room 212				
	PNL	Panel #3	2034	
Room 112				
	PNL	Panel #2	2036	
Kitchenette / Copy Room				
	PNL	Panel 1A	2038	

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Electrical Services & Systems

INCIDENT ANALYSIS FORMS

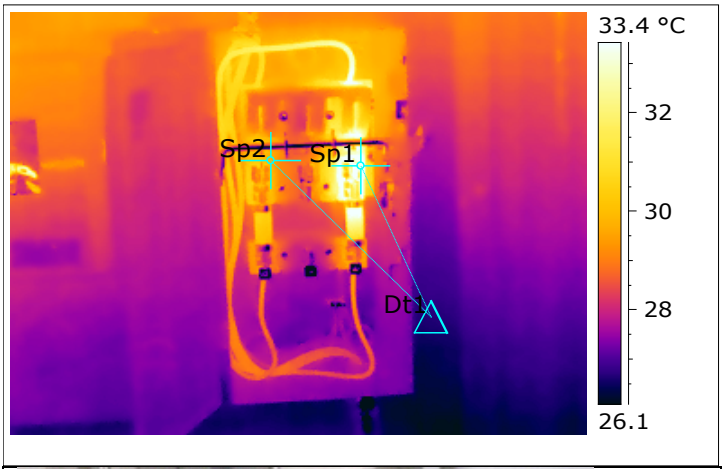
EOTJ244499

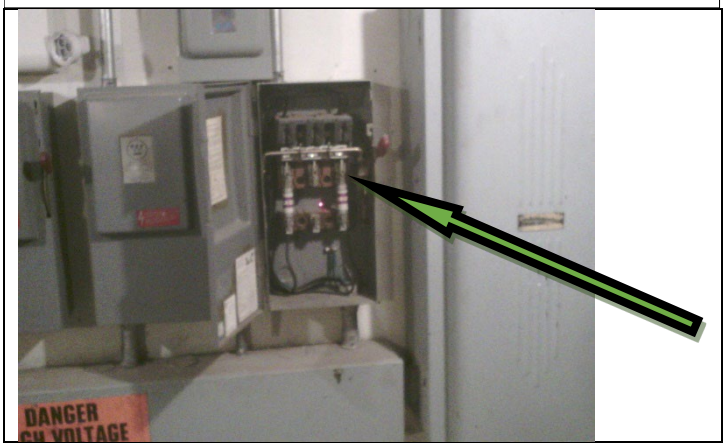
Drycore Electric, Fort Frontenac

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Customer	Drycore Electric
Location	Fort Frontenac
Area	Building FF01 Main Electrical Room
Component	HWT-1 Disconnect

Phase	Load In Amps
L1	47A
B Phase	N/A
L2	47A
Neutral	N/A





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Dt1 Rise Above Ref.	3.6 °C

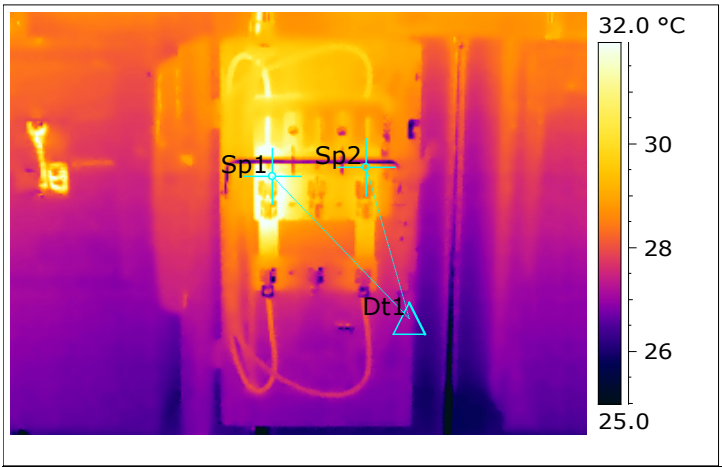
Probable Cause:	Contamination of switching mechanism / loose connection
Corrective Action:	Investigate further, clean contacts, check torque then rescan
Date Repaired:	
Repaired By:	

Notes:
Priority D

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Customer	Drycore Electric
Location	Fort Frontenac
Area	Building FF01 Main Electrical Room
Component	HWT-2 Disconnect

Phase	Load In Amps
L1	34.1A
B Phase	N/A
L2	30.2A
Neutral	N/A





File name	FLIR2000.jpg
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Sp2 Temperature	28.6 °C
Sp3 Temperature	-
Sp4 Temperature	-
Dt1 Rise Above Ref.	3.7 °C

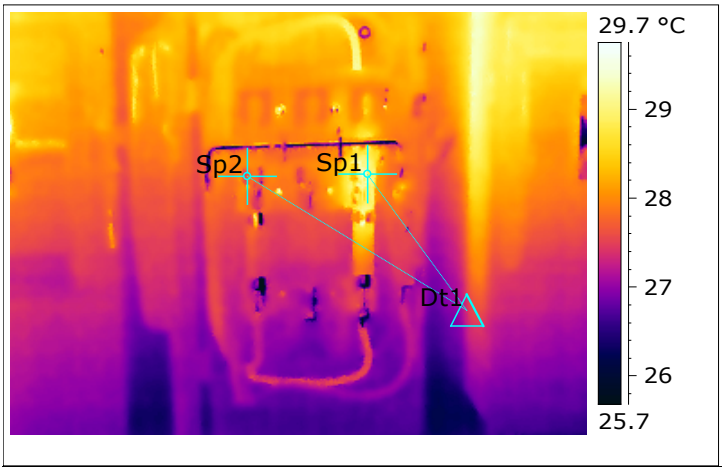
Probable Cause:	Contamination of switching mechanism / loose connection
Corrective Action:	Investigate further, clean contacts, check torque then rescan
Date Repaired:	
Repaired By:	

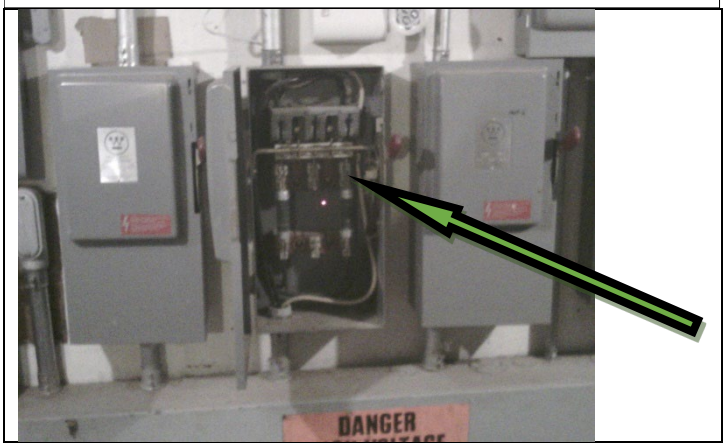
Notes:
Priority D

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Customer	Drycore Electric
Location	Fort Frontenac
Area	Building FF01 Main Electrical Room
Component	LP-A1 Disconnect

Phase	Load In Amps
A Phase	N/A
B Phase	N/A
C Phase	N/A
Neutral	N/A





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Image Time	8:31:30 AM
Image Camera Type	FLIR T530
Image Serial Number	79310355
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Sp2 Temperature	27.7 °C
Sp3 Temperature	-
Sp4 Temperature	-
Dt1 Rise Above Ref.	1.2 °C

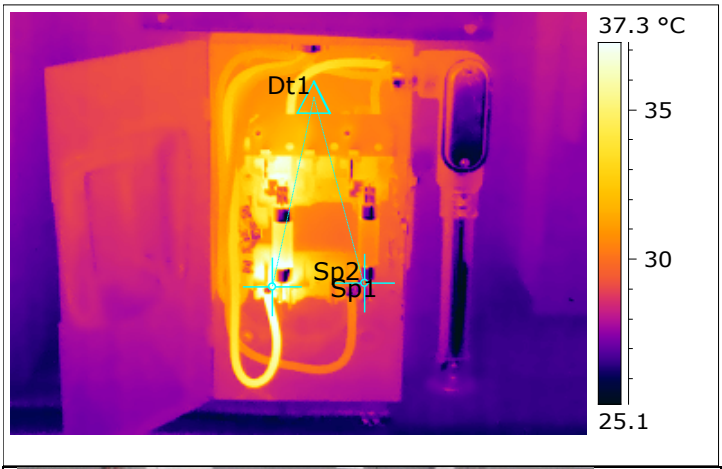
Probable Cause:	Contamination of switching mechanism / loose connection
Corrective Action:	Investigate further, clean contacts, check torque then rescan
Date Repaired:	
Repaired By:	

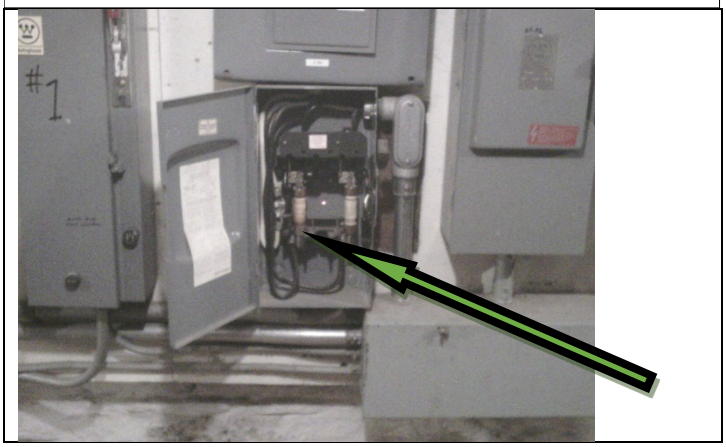
Notes:
Priority D

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Customer	Drycore Electric
Location	Fort Frontenac
Area	Building FF01 Main Electrical Room
Component	LP-B1

Phase	Load In Amps
L1	8.0A
B Phase	N/A
L2	8.0 A
Neutral	N/A





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Date	2024-10-28
Image Time	9:19:17 AM
Image Camera Type	FLIR T530
Image Serial Number	79310355
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Sp2 Temperature	29.9 °C
Sp3 Temperature	-
Sp4 Temperature	-
Dt1 Rise Above Ref.	9.2 °C

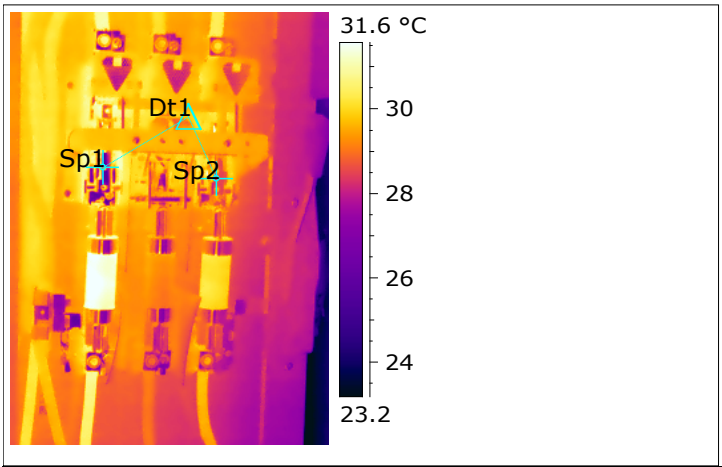
Probable Cause:	Contamination of switching mechanism / loose connection or fuse clip
Corrective Action:	Investigate further, clean contacts, check torque & clips then rescan
Date Repaired:	
Repaired By:	

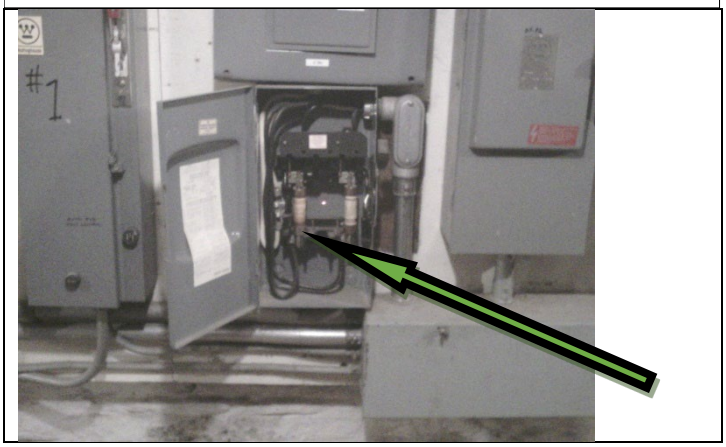
Notes:
Priority D

Eaton Industries (Canada) Company
Eaton Electrical Services and Systems
100-1407 John Counter Blvd.
Kingston, ON K7K 6A9

Customer	Drycore Electric
Location	Fort Frontenac
Area	Building FF01 Annex / Bell Room
Component	Feed To New Panel Disconnect

Phase	Load In Amps
A Phase	33.0A
B Phase	4.5A
C Phase	25.3A
Neutral	N/A





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Image Time	12:06:16 PM
Image Camera Type	FLIR T530
Image Serial Number	79310355
Emissivity	0.85
Object Distance	1.3 m
Sp1 Temperature	28.5 °C
Sp2 Temperature	28.4 °C
Sp3 Temperature	-
Sp4 Temperature	-
Dt1 Rise Above Ref.	0.1 °C

Probable Cause:	Suspect possible dirty switch blade
Corrective Action:	Investigate further, clean contacts, check torque & clips then rescan
Date Repaired:	
Repaired By:	

Notes: This is very slight but is included out of an abundance of caution.
This could also be the uneven loading.
Priority D

Appendix C – Remaining Thermal Scan Images

DRYCORE
ELECTRIC • ÉLECTRIQUE

[redacted]

INFRARED SCAN AND EQUIPMENT PICTURES

[redacted]

FORT FRONTENAC

388 ONTARIO ST.

KINGSTON, ONTARIO

K7K 2X9

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DRYCORE
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Job Summary

Project Name: Fort Frontenac IR Scan October 2024

Drycore Job Number: 24-348

Service Location: Fort Frontenac 388 Ontario St. Kingston Ontario

Performed for:
Idea Integrated Design
595 Byron Ave.
Ottawa Ontario
K2A 4C4

Customer Contact: Nick Frayn

Performed By:
Drycore Electric,
1-5480 Canotek Rd.
Ottawa Ontario
K1B 5N2

Field Representative: Andrew Beuman

Date of Scan: October 28th to November 1st, 2024

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Equipment Scanned List:

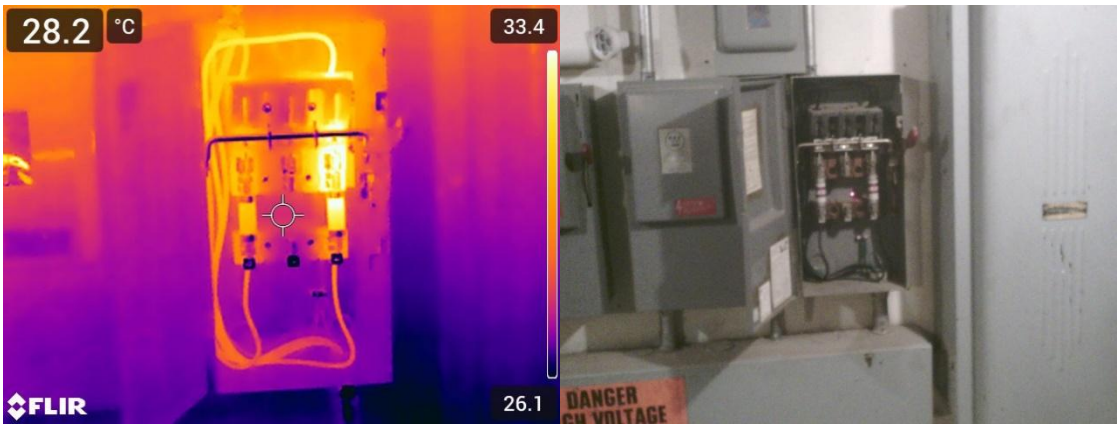
Floor/ Room Number	Equipment Type	Equipment Identification	IR File Number	Picture File Number
Building FF01				
Main Electrical Room				
	DISC	HWT-1	1996	1997
	PANEL	DP-Main	1998	1999
	DISC	HWT-2	2000	2001
	DISC	LP-A1	2002	2003
	DISC	DS-P2	2004	2005
	DISC	DS-AC	2006	2007
	DISC	DS-TX	2008	2009
	Transformer	TX	2010	2011
	DISC	DS-Splitter	2012	2013
	DISC	Comms Split AC	2014	2015
	SPLT	Splitter	2016	2017
	DISC	Temp Power Parade Square	2018	2019
	STARTER	Circ Pump #1	2020	2021
	STARTER	Circ Pump #2	2022	2023
	DISC	DS-P3	2024	2025
	PANEL	Panel B-1	2026	2027
	DISC	DS-P3	2028	2029
	Transformer	TX-AC	2030	2031
	DISC	DS-AC	2032	2033
Room 212	PANEL	Panel #3	2034	2035
Room 112	PANEL	Panel #2	2036	2037
Kitchen/Copy Rm	PANEL	Panel 1A	2038	2039

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Floor/ Room Number	Equipment Type	Equipment Identification	IR File Number	Picture File Number
Boiler Rm Closet	DISC	DS-LP-A	2262	2263
	DISC	DS-P	2264	2265
	PANEL	LP-A	2266	2267
1st Floor	PANEL	Panel – P	2268	2269

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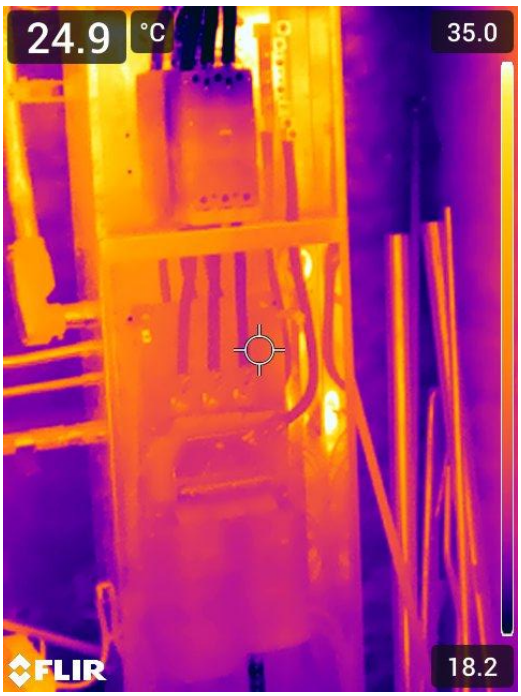
Location	Building FF01 Main Electrical Room
Component	HWT-1 Disconnect
IR File Name	FLIR1996
Picture File Name	FLIR1997
Date	Monday October 28th
Image time	9:18 AM



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Location	Building FF01 Main Electrical Room
Component	DP-MAIN
IR File Name	FLIR1998
Picture File Name	FLIR1999
Date	Monday October 28th
Image time	9:23 AM



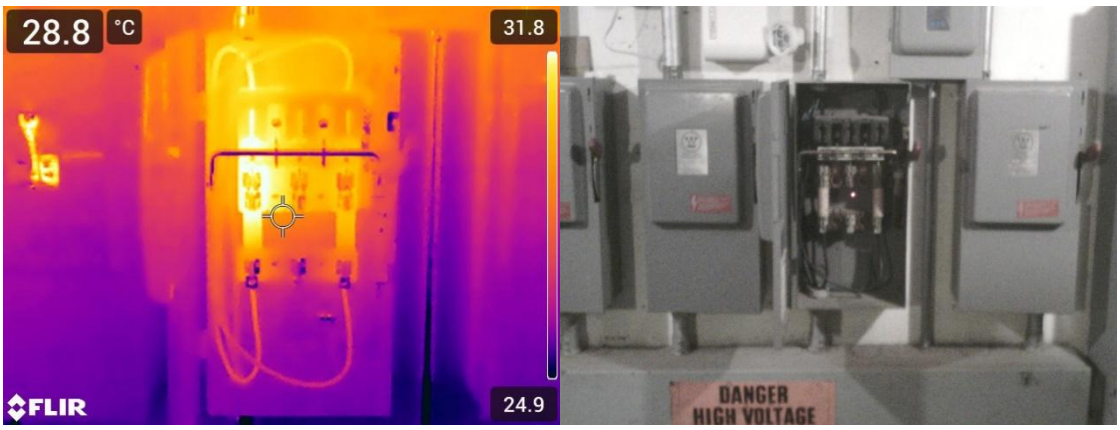


PHASE	LOAD IN AMPS	PHASE	VOLTS
A PHASE	12	**A-N**	348
B PHASE	13	**B-N**	347
C PHASE	15	**C-N**	348
NEUTRAL	2	**A-B**	601
		A-C	600
		B-C	600

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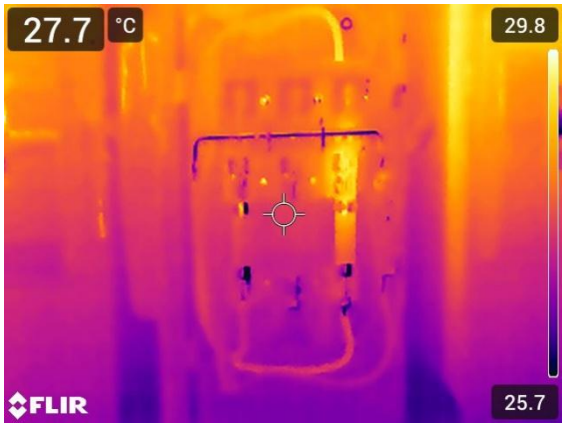
Location	Building FF01 Main Electrical Room
Component	HWT-2 Disconnect
IR File Name	FLIR2000
Picture File Name	FLIR2001
Date	Monday October 28th
Image time	9:25 AM

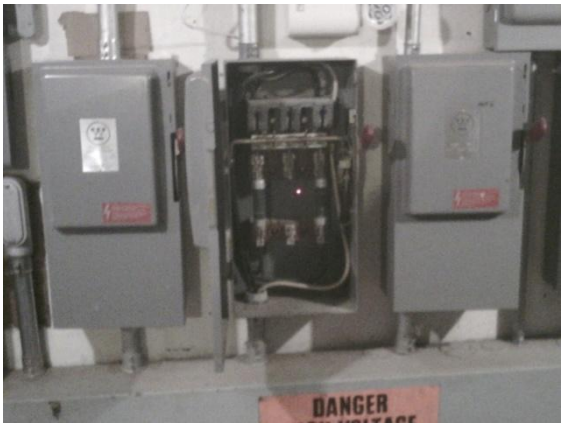


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Location	Building FF01 Main Electrical Room
Component	LP-A1 Disconnect
IR File Name	FLIR2002
Picture File Name	FLIR2003
Date	Monday October 28th
Image time	9:31 AM

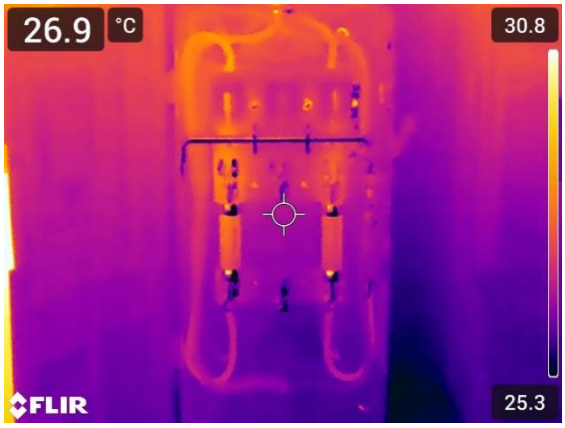


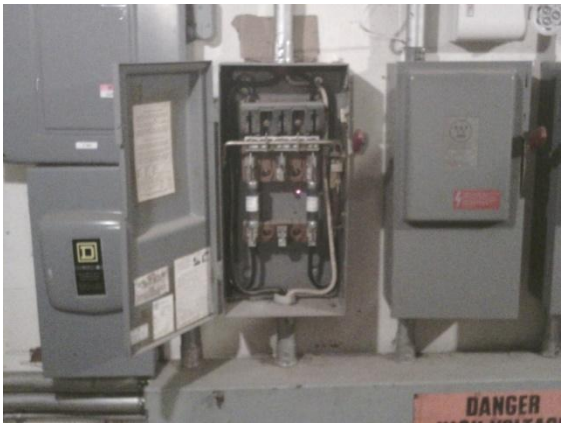


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Location	Building FF01 Main Electrical Room
Component	DS-P2 Disconnect
IR File Name	FLIR2004
Picture File Name	FLIR2005
Date	Monday October 28th
Image time	9:36 AM

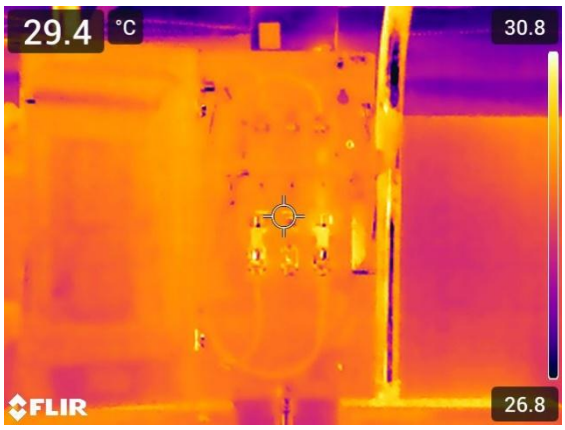




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Location	Building FF01 Main Electrical Room
Component	DS-AC Disconnect
IR File Name	FLIR2006
Picture File Name	FLIR2007
Date	Monday October 28th
Image time	9:38 AM

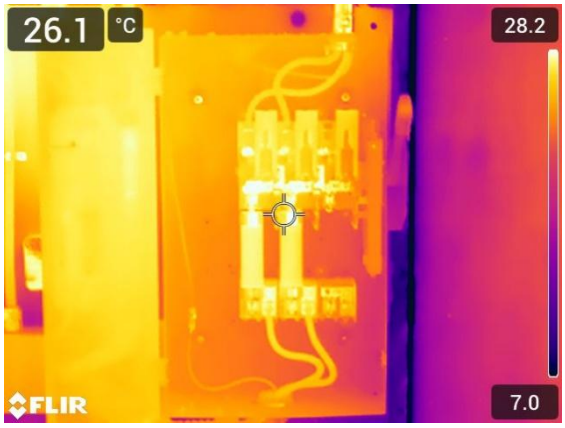




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Location	Building FF01 Main Electrical Room
Component	DS-TX Disconnect
IR File Name	FLIR2008
Picture File Name	FLIR2009
Date	Monday October 28th
Image time	9:42 AM

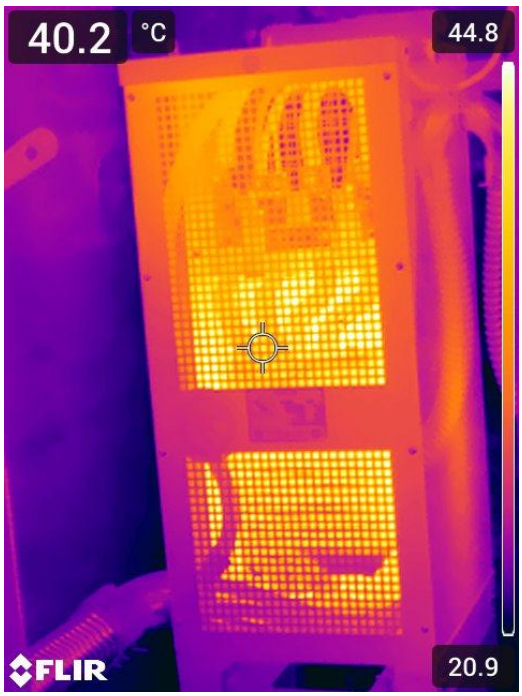




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Location	Building FF01 Main Electrical Room
Component	TRANSFORMER TX
IR File Name	FLIR2010
Picture File Name	FLIR2011
Date	Monday October 28th
Image time	9:45 AM





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Location	Building FF01 Main Electrical Room
Component	SPLITTER Disconnect
IR File Name	FLIR2012
Picture File Name	FLIR2013
Date	Monday October 28th
Image time	9:48 AM

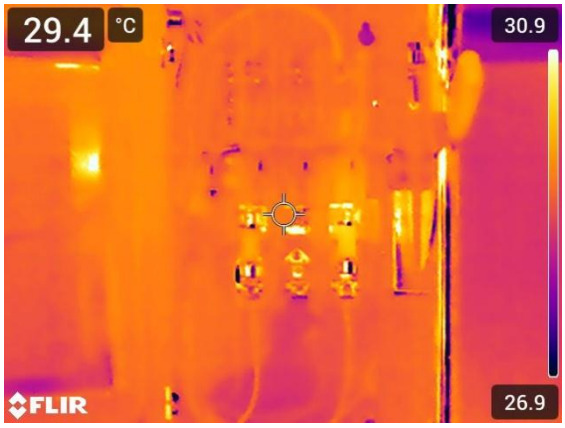


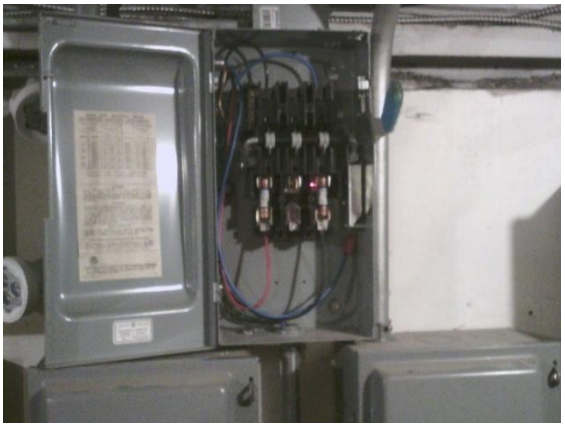


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Location	Building FF01 Main Electrical Room
Component	COMMS SPLIT AC DISCONNECT
IR File Name	FLIR2014
Picture File Name	FLIR2015
Date	Monday October 28th
Image time	9:56 AM

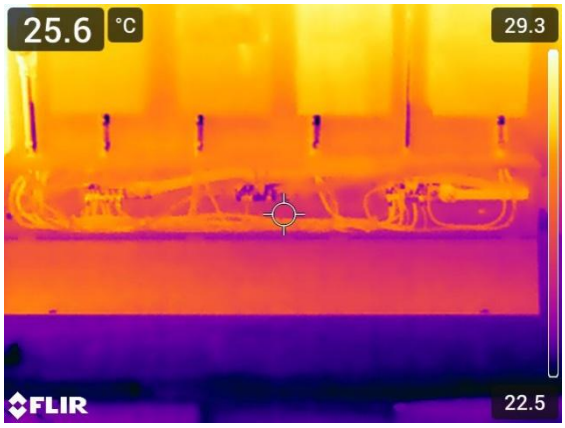




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Location	Building FF01 Main Electrical Room
Component	SPLITTER
IR File Name	FLIR2016
Picture File Name	FLIR2017
Date	Monday October 28th
Image time	9:58 AM





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Location	Building FF01 Main Electrical Room
Component	TEMP Power Parade Square DISCONNECT
IR File Name	FLIR2018
Picture File Name	FLIR2019
Date	Monday October 28th
Image time	10:03 AM

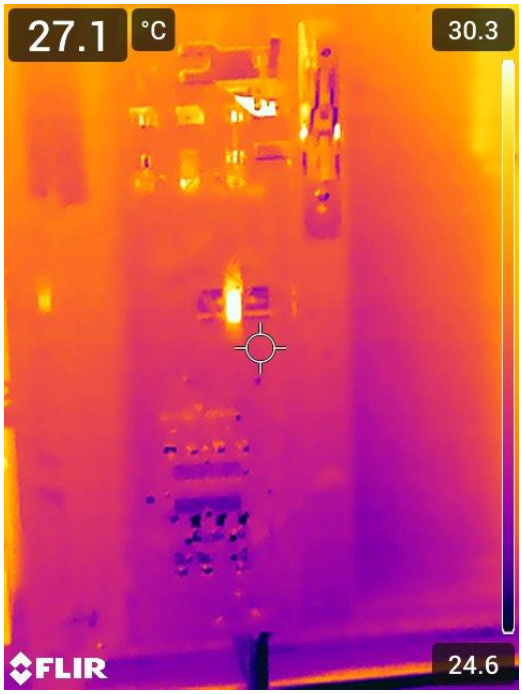




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Location	Building FF01 Main Electrical Room
Component	CIRC PUMP #1 STARTER
IR File Name	FLIR2020
Picture File Name	FLIR2021
Date	Monday October 28th
Image time	10:05 AM

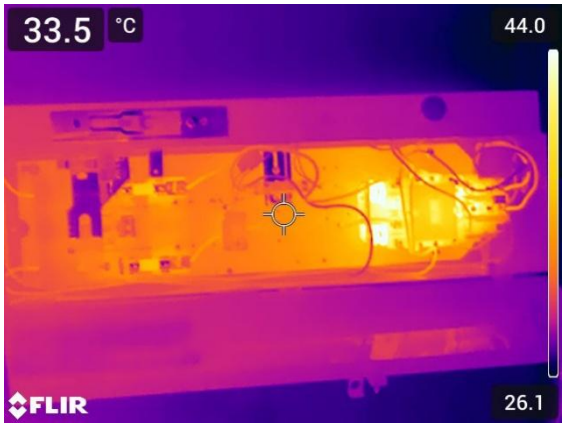


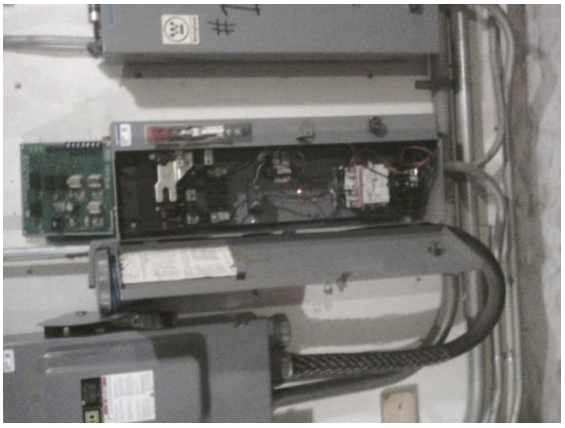


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Location	Building FF01 Main Electrical Room
Component	CIRC PUMP #2 STARTER
IR File Name	FLIR2022
Picture File Name	FLIR2023
Date	Monday October 28th
Image time	10:06 AM

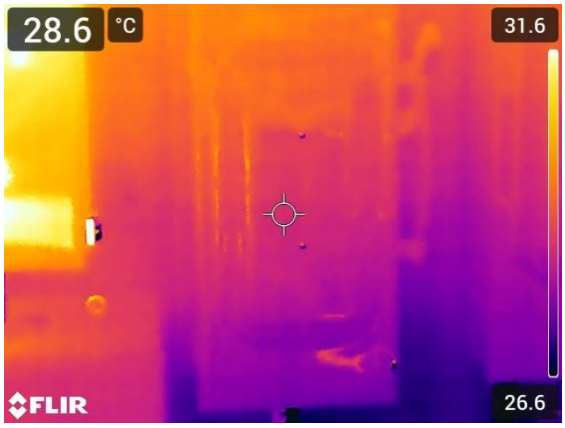




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Location	Building FF01 Main Electrical Room
Component	DS-P3 DISCONNECT
IR File Name	FLIR2024
Picture File Name	FLIR2025
Date	Monday October 28th
Image time	10:06 AM





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Location	Building FF01 Main Electrical Room
Component	PANEL LP-B1
IR File Name	FLIR2026
Picture File Name	FLIR2027
Date	Monday October 28th
Image time	10:09 AM

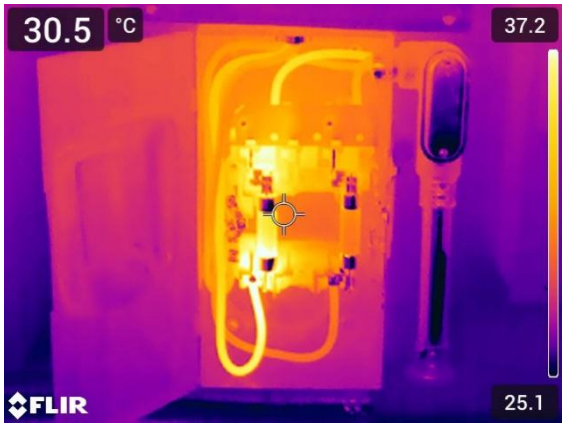




PHASE	LOAD IN AMPS	PHASE	VOLTS
A PHASE	8	**A-N**	122
B PHASE	2	**B-N**	122
C PHASE	N/A	**C-N**	N/A
NEUTRAL	6	**A-B**	244
		A-C	N/A
		B-C	N/A

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Location	Building FF01 Main Electrical Room
Component	DS-P3 DISCONNECT
IR File Name	FLIR2028
Picture File Name	FLIR2029
Date	Monday October 28th
Image time	10:19 AM





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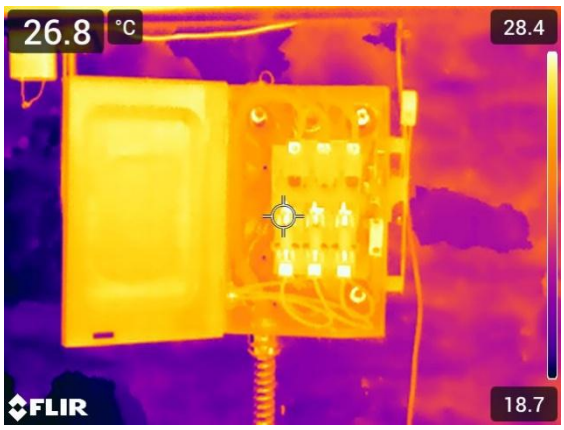
Location	Building FF01 Main Electrical Room
Component	TX-AC TRANSFORMER
IR File Name	FLIR2030
Picture File Name	FLIR2031
Date	Monday October 28th
Image time	10:23 AM





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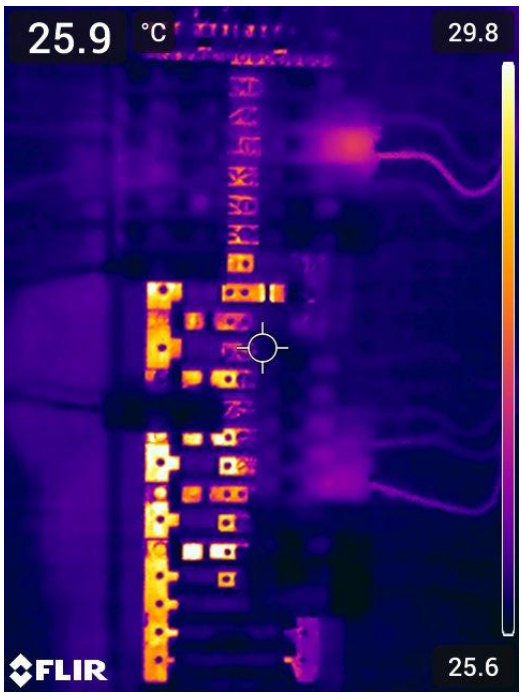
Location	Building FF01 Main Electrical Room
Component	DS- AC DISCONNECT
IR File Name	FLIR2032
Picture File Name	FLIR2033
Date	Monday October 28th
Image time	10:24 AM

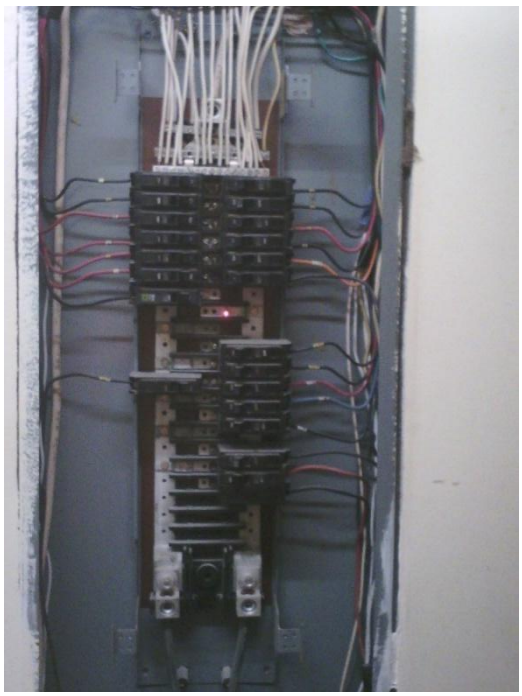




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Location	Building FF01 ROOM 212
Component	PANEL #3
IR File Name	FLIR2034
Picture File Name	FLIR2035
Date	Monday October 28th
Image time	10:39 AM



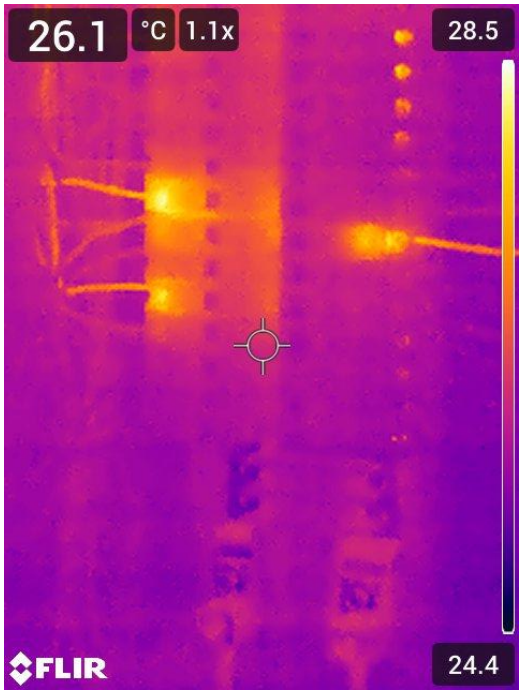


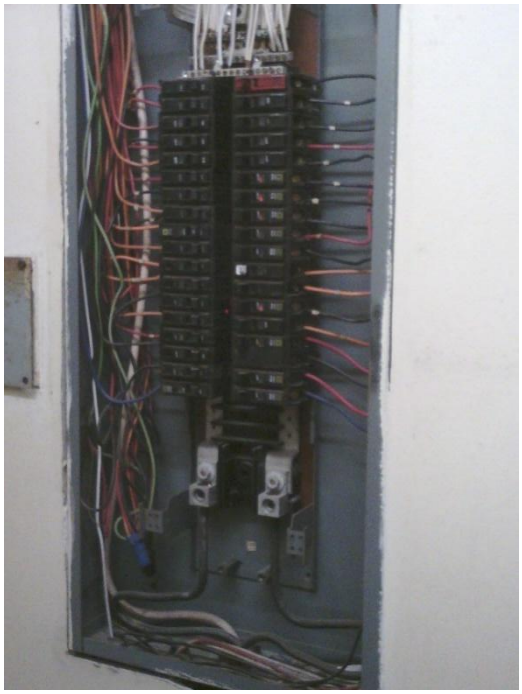
PHASE	LOAD IN AMPS	PHASE	VOLTS
A PHASE	7.7	**A-N**	122
B PHASE	9	**B-N**	122
C PHASE	N/A	**C-N**	N/A
NEUTRAL	1.3	**A-B**	244
		A-C	N/A
		B-C	N/A

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Location	Building FF01 ROOM 112
Component	PANEL #2
IR File Name	FLIR2036
Picture File Name	FLIR2037
Date	Monday October 28th
Image time	10:52 AM



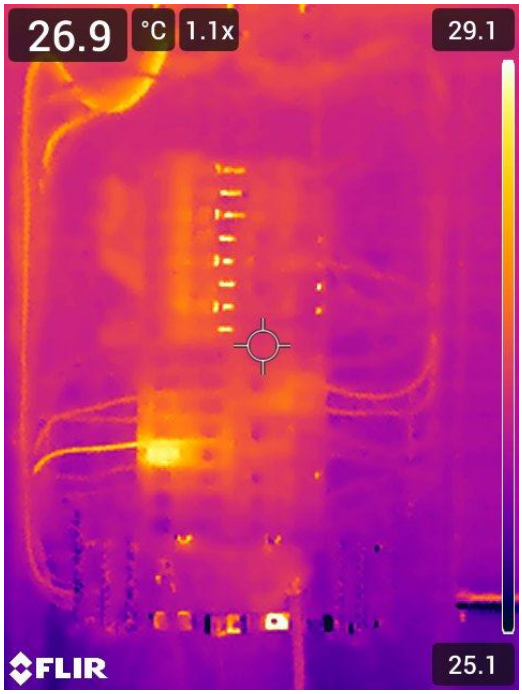


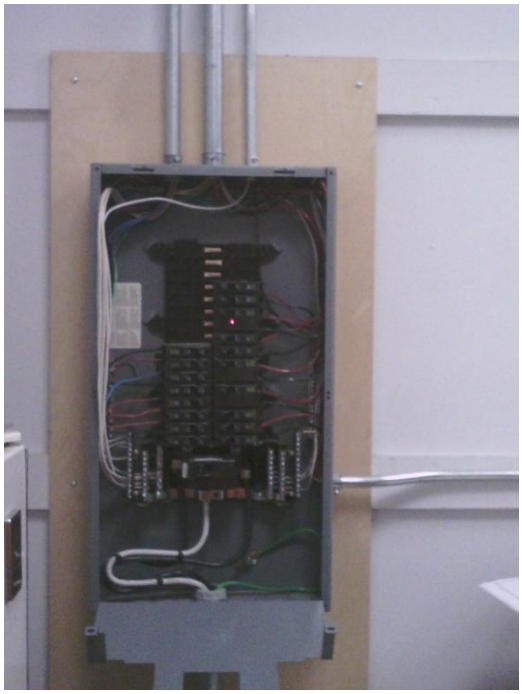
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A PHASE	12.6	**A-N**	122
B PHASE	14.6	**B-N**	122
C PHASE	N/A	**C-N**	N/A
NEUTRAL	2	**A-B**	244
		A-C	N/A
		B-C	N/A

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Location	Building FF01 KITCHEN/ COPY ROOM
Component	PANEL #1
IR File Name	FLIR2038
Picture File Name	FLIR2039
Date	Monday October 28th
Image time	11:06 AM



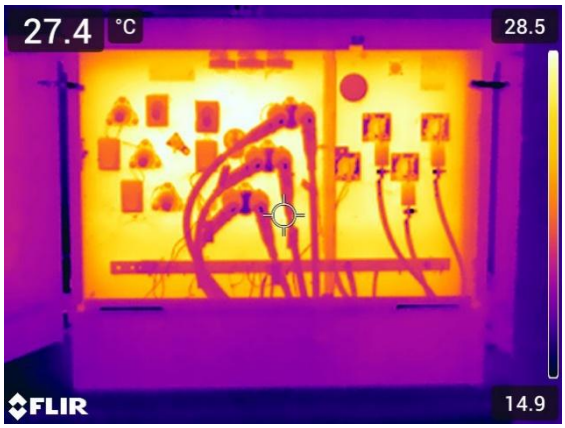


PHASE	LOAD IN AMPS	PHASE	VOLTS
A PHASE	4.7	**A-N**	121
B PHASE	13.4	**B-N**	121
C PHASE	N/A	**C-N**	N/A
NEUTRAL	8.7	**A-B**	240
		A-C	N/A
		B-C	N/A

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Location	EXTERIOR BEHIND FF07
Component	TRANSFORMER TRN-2
IR File Name	FLIR2204
Picture File Name	FLIR2205
Date	THURDSAY October 31th
Image time	10:30 AM

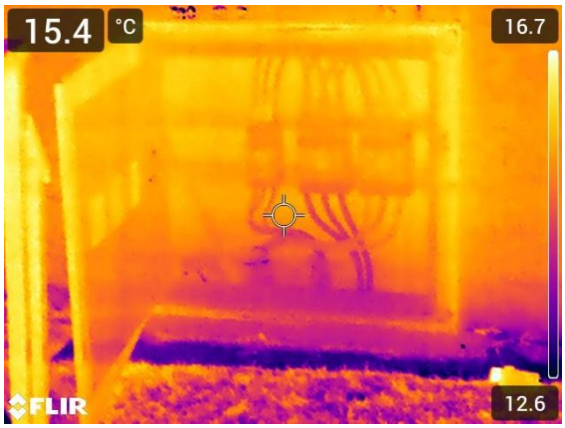




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Location	EXTERIOR BEHIND FF07
Component	TAP BOX DP-PRN2
IR File Name	FLIR2202
Picture File Name	FLIR2203
Date	THURDSAY October 31th
Image time	10:06 AM





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Appendix D – Site Checklist

FF01

Line #	Tasks	Confirmation of Completion	Results/Notes
1	DP-MAIN		
2	Refer to panel information sheet & perform visual testing for DP-MAIN	☒	
3	Remove panel coverplate	☒	
4	Perform thermal scanning, record photo's for report	☒	
5	Refer to panel information sheet and perform panel testing	☒	
6	Trace and verify all down stream equipment	☒	
7			
8	*Confirm breaker ratings, SCCR ratings, Trip plug settings for the following:*		
9	MCB	☐	3 phase 400A
10	Breaker 1	☐	3 phase 100A
11	Breaker 2	☐	3 phase 20A
12	Breaker 3	☐	3 phase 15A
13	Breaker 4	☐	3 phase 15A
14	Breaker 5	☐	3 phase 200A
15			
16	*Confirm the following wire sizes, number of cables per phase, & cable type (Cu/Al):*		
17	TRN 2 to DP-MAIN MCB	☐	500 mcm cu 1 cable per phase
18	breaker to DS	☐	3/0 Cu 1 cable per phase
19	breaker to chiller	☐	#3 Cu 1 cable per phase
20	breaker to VFD	☐	
21	VFD to 3.0 HP Motor	☐	
22	breaker to exterior condensing unit	☐	#10 Cu 1 cable per phase
23	breaker to TX-AC UNIT	☐	#10 Cu 1 cable per phase
24			
25	*Confirm the following lengths of wire, conduit type, & conduit size:*		
26	TRN-2 to MCB	☐	50'
27	breaker to DS	☐	60' in 2" EMT
28	breaker to Chiller	☐	30' in 1 1/2" EMT
29	breaker to VFD	☐	40' in 3/4" EMT
30	VFD to 3.0 HP Motor	☐	30' in 3/4" EMT
31	breaker to exterior condensing unit	☐	50' in 3/4" Flex
32	breaker to TX-AC UNIT	☐	8' 2c #10 BX
33	DS-AC UNIT to AC Unit	☐	5' in 1/2" EMT
34			
35	TX-AC UNIT		
36	Perform thermal scanning, record photo's for report	☐	
37	Confirm wire size from TX-AC UNIT to DS-AC UNIT	☐	#6 in 3/4" Flex
38	Confirm wire length, conduit type, & conduit size from TX-AC UNIT to DS-AC UNIT	☐	
39	Confirm kVA rating	☐	15KVA
40	Confirm winding configurations	☐	Delta Wye
41	Confirm impedance rating & X/R ratio	☐	3.5
42			
43	DS-AC UNIT		
44	Confirm amperage rating	☐	30A
45	Confirm voltage rating	☐	240 Volts
46	Remove cover panel	☐	
47	Perform thermal scanning, record photo's for report	☐	
48	Confirm if fused or unfused	☐	Fused
49	Confirm fuse ratings (if applicable)	☐	30 A
50	Confirm fuse type, series, & manufacturer	☐	SCCR not visible
51	Confirm SCCR rating	☐	
52			
53	DS-TX		
54	Confirm amperage rating	☐	200A
55	Confirm voltage rating	☐	600 Volts
56	Remove cover panel	☐	
57	Perform thermal scanning, record photo's for report	☐	
58	Confirm if fused or unfused	☐	fused
59	Confirm fuse ratings (if applicable)	☐	200
60	Confirm fuse type, series, & manufacturer	☐	Type and SCCR rating not visible
61	Confirm SCCR rating	☐	
62			
63	TX		
64	Perform thermal scanning, record photo's for report	☐	
65	Confirm wire size, number of cables per phase, & cable type (Cu/Al) from TX to DS-TX	☐	3/0 CU, 1 cable per phase in 2" flex

66	Confirm wire size, number of cables per phase, & cable type (Cu/Al) from TX to DS-SPLITTER	☐	600 MCM CU a cable per phase
67	Confirm wire length, conduit type, & conduit size from TX to DS-TX	☐	8' in 2" flex metallic conduit
68	Confirm wire length, conduit type, & conduit size from TX to DS-SPLITTER	☐	8' in 3" Flex metallic conduit
69	Confirm kVA rating	☐	100KVA
70	Confirm winding configurations	☐	Single Phase Center Tap
71	Confirm impedance rating & X/R ratio	☐	3.9
72			
73	DS-SPLITTER		
74	Confirm amperage rating	☐	400 A
75	Confirm voltage rating	☐	240 Volts
76	Remove cover panel	☐	
77	Perform thermal scanning, record photo's for report	☐	
78	Confirm if fused or unfused	☐	Fused
79	Confirm fuse ratings (if applicable)	☐	400A
80	Confirm fuse type, series, & manufacturer	☐	Duel time delay
81	Confirm SCCR rating	☐	No SCCR Visible
82			
83	SPLITTER		
84	Confirm amperage rating	☐	400 A
85	Confirm voltage rating	☐	600 V
86	Remove cover panel	☐	
87	Perform thermal scanning, record photo's for report	☐	
88			
89	*Confirm the following wire sizes, number of cables per phase, & cable type (Cu/Al):*		
90	SPLITTER to DS	☐	600 MCM Cu
91	SPLITTER to DS-HTW	☐	#3 Cu, 1 wire per phase
92	SPLITTER to DS-HTW	☐	#3 Cu, 1 wire per phase
93	SPLITTER to DS-AC	☐	#10 Cu, 1 wire per phase
94	SPLITTER to DS-LP-A1	☐	#3 Cu, 1 wire per phase
95	SPLITTER to DS-LP-B1	☐	#2 Cu, 1 wire per phase
96	SPLITTER to DS-P#2	☐	#12 Cu, 1 wire per phase
97	SPLITTER to DS-P#3	☐	#12 Cu, 1 wire per phase
98	SPLITTER to DS-PLUG	☐	#3 Cu, 1 wire per phase
99	SPLITTER to DS-PUMP	☐	#12 Cu, 1 wire per phase
100	SPLITTER to DS-PUMP	☐	#12 Cu, 1 wire per phase
101			
102	*Confirm the following lengths of wire, conduit type, & conduit size:*		
103	SPLITTER to DS	☐	Flex metallic conduit 3"
104	SPLITTER to DS-HTW	☐	EMT 1 1/4, 5'
105	SPLITTER to DS-HTW	☐	EMT 1 1/4, 5'
106	SPLITTER to DS-AC	☐	EMT 3/4, 8'
107	SPLITTER to DS-LP-A1	☐	EMT 1 1/4, 5'
108	SPLITTER to DS-LP-B1	☐	EMT 1 1/4, 5'
109	SPLITTER to DS-P#2	☐	EMT 1 1/4, 8'
110	SPLITTER to DS-P#3	☐	EMT 1 1/4, 10'
111	SPLITTER to DS-PLUG	☐	EMT 1 1/4, 10'
112	SPLITTER to DS-PUMP	☐	EMT 1 1/4, 8'
113	SPLITTER to DS-PUMP	☐	EMT 1 1/4, 8'
114			
115	DS-HWT		
116	Confirm amperage rating	☐	100A
117	Confirm voltage rating	☐	204 Volts
118	Remove cover panel	☐	
119	Perform thermal scanning, record photo's for report	☐	
120	Confirm if fused or unfused	☐	Fused
121	Confirm fuse ratings (if applicable)	☐	70A
122	Confirm fuse type, series, & manufacturer	☐	HRC15 J
123	Confirm SCCR rating	☐	2000KA
124			
125	DS-HWT		
126	Confirm amperage rating	☐	100A
127	Confirm voltage rating	☐	240 Volts
128	Remove cover panel	☐	
129	Perform thermal scanning, record photo's for report	☐	
130	Confirm if fused or unfused	☐	Fused
131	Confirm fuse ratings (if applicable)	☐	70A
132	Confirm fuse type, series, & manufacturer	☐	HRC15 J
133	Confirm SCCR rating	☐	
134			
135	DS-AC		
136	Confirm amperage rating	☐	30 A
137	Confirm voltage rating	☐	240 Volts

138	Remove cover panel	☐	
139	Perform thermal scanning, record photo's for report	☐	
140	Confirm if fused or unfused	☐	Fused
141	Confirm fuse ratings (if applicable)	☐	15 Amp
142	Confirm fuse type, series, & manufacturer	☐	Type D
143	Confirm SCCR rating	☐	
144			
145	DS-LP-A1		
146	Confirm amperage rating	☐	100A
147	Confirm voltage rating	☐	240 Volts
148	Remove cover panel	☐	
149	Perform thermal scanning, record photo's for report	☐	
150	Confirm if fused or unfused	☐	Fused
151	Confirm fuse ratings (if applicable)	☐	100 A
152	Confirm fuse type, series, & manufacturer	☐	HRC1 J
153	Confirm SCCR rating	☐	
154			
155	LP-A1		
156	Refer to panel information sheet & perform visual testing for LP-A1	☐	
157	Remove panel coverplate	☐	
158	Perform thermal scanning, record photo's for report	☐	
159	Refer to panel information sheet and perform panel testing	☐	
160	Confirm incoming wire size, number of cables per phase, & cable type (Cu/Al):	☐	#3 Cu 1 wire per phase
161	Confirm wire length, conduit type, & conduit size from LP-A1 to DS	☐	EMT 1 1/4, 40'
162			
163	DS-LP-B1		
164	Confirm amperage rating	☐	100A
165	Confirm voltage rating	☐	240 Volts
166	Remove cover panel	☐	
167	Perform thermal scanning, record photo's for report	☐	
168	Confirm if fused or unfused	☐	Fused
169	Confirm fuse ratings (if applicable)	☐	100A
170	Confirm fuse type, series, & manufacturer	☐	HRC1-J
171	Confirm SCCR rating	☐	
172			
173	LP-B1		
174	Refer to panel information sheet & perform visual testing for LP-B1	☐	
175	Remove panel coverplate	☐	
176	Perform thermal scanning, record photo's for report	☐	
177	Refer to panel information sheet and perform panel testing	☐	
178	Confirm incoming wire size, number of cables per phase, & cable type (Cu/Al):	☐	#2 Cu 1 wire per phase
179	Confirm wire length, conduit type, & conduit size from LP-B1 to DS	☐	2" Nipple 5' of wire
180			
181	DS-P#2		
182	Confirm amperage rating	☐	225A
183	Confirm voltage rating	☐	240 Volts
184	Remove cover panel	☐	
185	Perform thermal scanning, record photo's for report	☐	
186	Confirm if fused or unfused	☐	
187	Confirm fuse ratings (if applicable)	☐	Fused
188	Confirm fuse type, series, & manufacturer	☐	100A
189	Confirm SCCR rating	☐	HRC4
190			
191	PANEL #2		
192	Refer to panel information sheet & perform visual testing for PANEL #2	☐	
193	Remove panel coverplate	☐	
194	Perform thermal scanning, record photo's for report	☐	
195	Refer to panel information sheet and perform panel testing	☐	
196	Confirm incoming wire size, number of cables per phase, & cable type (Cu/Al):	☐	# 3 Cu, 1 wire per phase
197	Confirm wire length, conduit type, & conduit size from PANEL #2 to DS	☐	EMT 1 1/4, 40'
198			
199	DS-P#3		
200	Confirm amperage rating	☐	100A
201	Confirm voltage rating	☐	240 Volts
202	Remove cover panel	☐	
203	Perform thermal scanning, record photo's for report	☐	
204	Confirm if fused or unfused	☐	Fused
205	Confirm fuse ratings (if applicable)	☐	100A
206	Confirm fuse type, series, & manufacturer	☐	HRC-1
207	Confirm SCCR rating	☐	
208			

209	PANEL #3		
210	Refer to panel information sheet & perform visual testing for PANEL #2	☐	
211	Remove panel coverplate	☐	
212	Perform thermal scanning, record photo's for report	☐	
213	Refer to panel information sheet and perform panel testing	☐	
214	Confirm incoming wire size, number of cables per phase, & cable type (Cu/Al):	☐	#3 Cu, 1 wire per phase
215	Confirm wire length, conduit type, & conduit size from PANEL #2 to DS	☐	EMT 1/14, 80'
216			
217	DS-PLUG		
218	Confirm amperage rating	☐	100A
219	Confirm voltage rating	☐	240 Volts
220	Remove cover panel	☐	
221	Perform thermal scanning, record photo's for report	☐	
222	Confirm if fused or unfused	☐	Fused
223	Confirm fuse ratings (if applicable)	☐	100A
224	Confirm fuse type, series, & manufacturer	☐	HRC1-J
225	Confirm SCCR rating	☐	
226			
227	DS-PUMP		
228	Confirm amperage rating	☐	.5-5 HP
229	Confirm voltage rating	☐	600 Volts
230	Remove cover panel	☐	
231	Perform thermal scanning, record photo's for report	☐	
232	Confirm if fused or unfused	☐	Fused
233	Confirm fuse ratings (if applicable)	☐	15A
234	Confirm fuse type, series, & manufacturer	☐	Type D
235	Confirm SCCR rating	☐	
236			
237	DS-PUMP		
238	Confirm amperage rating	☐	.5-5 HP
239	Confirm voltage rating	☐	600V
240	Remove cover panel	☐	
241	Perform thermal scanning, record photo's for report	☐	
242	Confirm if fused or unfused	☐	Fused
243	Confirm fuse ratings (if applicable)	☐	15A
244	Confirm fuse type, series, & manufacturer	☐	Type D
245	Confirm SCCR rating	☐	
246			
247	Equipment/General		
248	Confirm chiller HP rating	☐	
249	Confirm VFD specifications	☐	
250	Confirm exterior condensing unit HP rating	☐	
251	Confirm AC Unit HP rating	☐	
252	Confirm HP rating for Comms Room AC Unit	☐	
253	Verify both pumps fed from SPLITTER are rated for 1 HP	☐	
254	Ensure all relays are located and captured	☐	
255	Measure current on all phases of any piece of equipment found to be anomalous during thermal scans	☐	

TRANSFORMERS USE BAYONET FUSES THAT ARE UNREADABLE WITHOUT DE-ENERGIZATION AND REMOVAL
WE WERE ADVISED BY EATON AND UTILITIES KINGSTON NOT TO TOUCH

Exterior Inspection

Line #	Tasks	Confirmation of Completion	Results/Notes
1	HV Switchgear		
2	*Confirm the following wire sizes, number of cables per phase, & cable type (Cu/Al):*		
3	Incoming service 1 CABLE IN 3 DIFFERENT CONDUITS	☐	500 MCM 15KV CABLE 1 WIRE PER PHASE
4	Feeder P1 to TRN 1	☐	1/0, 5 KV CABLE 1 WIRE PER PHASE
5	Feeder TRN 1 to TRN 2	☐	1/0, 5KV CABLE 1 WIRE PER PHASE
6	Feeder P2 to TRN 3	☐	1/0, 5 KV CABLE 1 WIRE PER PHASE
7	Feeder TRN 3 to TRN 4	☐	1/0, 5 KV CABLE 1 WIRE PER PHASE
8	Feeder TRN 4 to TRN 4a	☐	1/0 5 KV CABLE 1 WIRE PER PHASE
9	Feeder TRN 4a to Sectionaliazing Switch	☐	1/0, 5KV CABLE 1 WIRE PER PHASE
10	Feeder TRN 2 to Sectionaliazing Switch	☐	1/0, 5KV CABLE 1 WIRE PER PHASE
11			
12	*Confirm the following lengths of wire, conduit type, & conduit size:*		
13	HV Switchgear to upstream equipment/location	☐	UNKNOWN
14	Feeder P1 to TRN 1	☐	40' THROUGH 4" DB2
15	Feeder TRN 1 to TRN 2	☐	375' THROUGH 4" DB2
16	Feeder P2 to ~~TRN 3~~ TRN4	☐	250' THROUGH 4" DB2
17	Feeder TRN 3 to TRN 4	☐	225' THROUGH 4" DB2
18	Feeder TRN 4 to TRN 4a	☐	20' THROUGH 4" DB2
19	Feeder TRN 4a to Sectionaliazing Switch	☐	300' THROUGH 4" DB2
20	Feeder TRN 2 to Sectionaliazing Switch	☐	500' THROUGH 4" DB2
21			
22	Refer to panel information sheet & perform visual testing for HV Switchgear	☐	
23	Refer to panel information sheet & perform primary conductor testing	☐	
24	Confirm all upstream equipment from switchgear	☐	KINGSTON UTILITIES EQUIPMENT UNKNOWN
25	Confirm voltage rating	☐	4.76 KV
26	Confirm amperage rating	☐	600A
27	Confirm fuse ratings	☐	200A
28	Confirm fuse type, series, & manufacturers	☐	S&C ELECTRIC CANADA LTD.
29	Confirm fuse SCCR rating	☐	25000 A
30	Confirm main switch amperage rating	☐	200A
31	Confirm main switch SCCR rating	☐	25000A
32	Confirm feeder P1 amperage rating	☐	150A
33	Confirm feeder P1 SCCR rating	☐	25000A
34	Confirm feeder P2 amperage rating	☐	150A
35	Confirm feeder P2 SCCR rating	☐	25000A
36	Open incoming main feeder enclosure and perfrom thermal scanning, record photo's for report	☐	
37	Open main switch enclosure and perfrom thermal scanning, record photo's for report	☐	
38	Open metering enclosure and perform thermal scanning, record photo's for report	☐	
39	Open feeder P1 enclosure and perform thermal scanning, record photo's for report	☐	
40	Open feeder P2 enclosure and perform thermal scanning, record photo's for report	☐	
41			
42	TRN 01		
43	Refer to panel information sheet & perform visual testing for TRN 01	☐	
44	Refer to panel information sheet and perform transformer primary and secondary testing	☐	

45	Confirm primary voltage rating	☐	4161/2400V
46	Confirm secondary voltage rating	☐	120/208V
47	Confirm kVA rating	☐	150KVA
48	Confirm winding configurations	☐	DELTA/WYE
49	Confirm impedance rating & X/R ratio	☐	4.5%
50	Open TRN 01 enclosure and perform thermal scanning, record photo's for report	☐	
51	Confirm over current protection device	☐	Fuses are bayonet fuses: UK advise not to touch
52	Confirm if FF05 is supplied by main tap at TRN 01 or if its fed from distribution panel PRN-1	☐	Fed through DP-PRN-1
53	Remove cover panel from PRN-1 and perform thermal scanning, record photo's for report	☐	
54	Confirm breaker ratings within PRN-1	☐	
55	Confirm breaker SCCR ratings within PRN-1	☐	
56			
57	DP-PRN-1		
58	Refer to panel information sheet & perform visual testing for DP-PRN-1	☐	
59	Remove panel coverplate	☐	
60	Perform thermal scanning, record photo's for report	☐	
61	Refer to panel information sheet and perform panel testing	☐	
62	Confirm all breaker ratings	☐	
63	Confirm all breaker SCCR ratings	☐	60KA @ 220VAC
64			
65	TRN 02		
66	Refer to panel information sheet & perform visual testing for TRN 01	☐	
67	Refer to panel information sheet and perform transformer primary and secondary testing	☐	
68	Confirm primary voltage rating	☐	4160/2400V
69	Confirm secondary voltage rating	☐	347/600V
70	Confirm kVA rating	☐	225KVA
71	Confirm winding configurations	☐	DELTA/ WYE
72	Confirm impedance rating & X/R ratio	☐	2.86%
73	Open TRN 02 enclosure and perfrom thermal scanning, record photo's for report	☐	
74	Confirm over current protection device	☐	250A Fuses AMPTRAMP Dual Element Time Delay
75	Confirm if FF01, 02, & 07 are supplied by main tap at TRN 02 or if they're fed from distribution panel	☐	FED THROUGH DP-PRN-2
76	If TRN 02 feeds a pad mount distribution panel (PRN-#) perfrom the following:	☐	
77	Remove cover panel from PRN and perform thermal scanning, record photo's for report	☐	
78	Confirm breaker ratings within PRN	☐	
79	Confirm breaker SCCR ratings within PRN	☐	
80			
81	DP-PRN-2		
82	Refer to panel information sheet & perform visual testing for DP-PRN-2	☐	
83	Remove panel coverplate	☐	
84	Perform thermal scanning, record photo's for report	☐	
85	Refer to panel information sheet and perform panel testing	☐	
86	Confirm all breaker ratings	☐	
87	Confirm all breaker SCCR ratings	☐	
88			
89	TRN 03		
90	Refer to panel information sheet & perform visual testing for TRN 01	☐	
91	Refer to panel information sheet and perform transformer primary and secondary testing	☐	

Appendix E – Site Panel Information

Arc Flash Study Fort Frontenac – KN299976
Visual Inspection Sheet
388 Ontario St, Kingston, Ontario, K7K 2X9
IDEA #24549

NOTE: These sequences of operation and the test parameters are written to convey the general sequence of events and the expected minimum test parameters measured and testes. This testing document does not convey or attempt to convey the requirements for the contractor's safety program, lockout/tagout or compliance with the CSA Standard Z462 for Arc Flash and Low Voltage Safety. Safety procedures and protocols are the responsibility of the constructor to develop and implement.

PANEL INSPECTION NOTES:

1. Electrician to ensure interior pictures have been recorded for all panels within this inspection document. All recorded pictures are to be sent to IDEA Inc. alongside this completed document.
2. CEC violations inspection is to include the presence of any stored equipment obstructing all electrical equipment listed below.

FF01

Distribution Panel – DP-MAIN:

Visual Testing

1. Make/Model/Age of Equipment	Eaton Panel unknown age
2. Voltage Rating	600/347V
3. Amperage Rating	400A
4. Number of Circuits	24cct
5. Phase (1/3)	3
6. MLO or MCB	MCB
7. MCB Rating (If Applicable)	400A, 35kA
8. Short Circuit Current Rating (kA)	55 KA at 600v
9. Corrosion/Rust/Leaks Present?	no
10. Panel Location (Floor #, Room #)	Basement
11. Physical Damage Present?	no
12. Evidence of Moisture or Intrusions?	no
13. General Condition of Components	Good
14. Bus Bar Condition	good
15. Verify Panel Labeling	good
16. Verify Panel Directories	present
17. Condition of Cable Connections	good- no phase identification
18. CEC Violations Present?	open Knockouts at position 6
19. Insulation Bushing at Entrance	no
20. Appropriate Anchoring Present?	no
21. Evidence of Arcing?	no
22. Notes	

Panel Testing

1. Voltage Phase A to Neutral	348
2. Voltage Phase B to Neutral	347
3. Voltage Phase C to Neutral	348
4. Voltage Phase A to B	601
5. Voltage Phase A to C	600
6. Voltage Phase B to C	600
7. Current Phase A	12
8. Current Phase B	13
9. Current Phase C	15
10. Current on Neutral	2
11. Current on Ground	
12. Notes	

Branch Panel LP-1A:

Visual Testing

1.	Make/Model/Age of Equipment	Square D/QOC32U125C/
2.	Voltage Rating	120/240V
3.	Amperage Rating	100 A
4.	Number of Circuits	32cct
5.	Phase (1/3)	1
6.	MLO or MCB	MCB
7.	MCB Rating (If Applicable)	100A
8.	Short Circuit Current Rating (kA)	10KA
9.	Corrosion/Rust/Leaks Present?	NO
10.	Panel Location (Floor #, Room #)	1st Floor
11.	Physical Damage Present?	NO
12.	Evidence of Moisture or Intrusions?	NO
13.	General Condition of Components	Good
14.	Bus Bar Condition	Good
15.	Verify Panel Labeling	Present
16.	Verify Panel Directories	present
17.	Condition of Cable Connections	Good
18.	CEC Violations Present?	1 meter clearance, improper lockout
19.	Insulation Bushing at Entrance	yes
20.	Appropriate Anchoring Present?	YES
21.	Evidence of Arcing?	NO
22.	Notes	

Panel Testing

1.	Voltage Phase A to Neutral	121
2.	Voltage Phase B to Neutral	121
3.	Voltage Phase C to Neutral	
4.	Voltage Phase A to B	240
5.	Voltage Phase A to C	
6.	Voltage Phase B to C	
7.	Current Phase A	4.7
8.	Current Phase B	13.4
9.	Current Phase C	
10.	Current on Neutral	8.7
11.	Current on Ground	
12.	Notes	

Branch Panel LP-B1:

Visual Testing

1.	Make/Model/Age of Equipment	Square D/
2.	Voltage Rating	120/240V
3.	Amperage Rating	100A
4.	Number of Circuits	32cct
5.	Phase (1/3)	1
6.	MLO or MCB	MCB
7.	MCB Rating (If Applicable)	100A
8.	Short Circuit Current Rating (kA)	10KA
9.	Corrosion/Rust/Leaks Present?	NO
10.	Panel Location (Floor #, Room #)	Basement
11.	Physical Damage Present?	NO
12.	Evidence of Moisture or Intrusions?	NO
13.	General Condition of Components	GOOD
14.	Bus Bar Condition	GOOD
15.	Verify Panel Labeling	PRESENT
16.	Verify Panel Directories	PRESENT
17.	Condition of Cable Connections	GOOD
18.	CEC Violations Present?	KOCKOUT BOTTOM LEFT, CONDUITS NOT STRAPPED MISSING COVER SREWS
19.	Insulation Bushing at Entrance	YES
20.	Appropriate Anchoring Present?	YES
21.	Evidence of Arcing?	NO
22.	Notes	

Panel Testing

1.	Voltage Phase A to Neutral	122
2.	Voltage Phase B to Neutral	122
3.	Voltage Phase C to Neutral	
4.	Voltage Phase A to B	244
5.	Voltage Phase A to C	
6.	Voltage Phase B to C	
7.	Current Phase A	8
8.	Current Phase B	2
9.	Current Phase C	
10.	Current on Neutral	6
11.	Current on Ground	
12.	Notes	

Branch Panel PANEL #2:

Visual Testing

1.	Make/Model/Age of Equipment	Square D/QBL-336/
2.	Voltage Rating	120/240V
3.	Amperage Rating	225A
4.	Number of Circuits	36cct
5.	Phase (1/3)	1
6.	MLO or MCB	MLO
7.	MCB Rating (If Applicable)	NO
8.	Short Circuit Current Rating (kA)	10 KA
9.	Corrosion/Rust/Leaks Present?	NO
10.	Panel Location (Floor #, Room #)	1st Floor
11.	Physical Damage Present?	NO - MISSING SCREWS IN COVER
12.	Evidence of Moisture or Intrusions?	NO
13.	General Condition of Components	GOOD
14.	Bus Bar Condition	GOOD
15.	Verify Panel Labeling	PRESENT
16.	Verify Panel Directories	PRESENT
17.	Condition of Cable Connections	GOOD
18.	CEC Violations Present?	MISSING SCREWS IN COVER 1 SCREW CROSS THREAD
19.	Insulation Bushing at Entrance	YES
20.	Appropriate Anchoring Present?	YES
21.	Evidence of Arcing?	NO
22.	Notes	

Panel Testing

1.	Voltage Phase A to Neutral	122
2.	Voltage Phase B to Neutral	122
3.	Voltage Phase C to Neutral	
4.	Voltage Phase A to B	244
5.	Voltage Phase A to C	
6.	Voltage Phase B to C	
7.	Current Phase A	12.6
8.	Current Phase B	14.6
9.	Current Phase C	
10.	Current on Neutral	2
11.	Current on Ground	
12.	Notes	

Branch Panel PANEL #3:

Visual Testing

1.	Make/Model/Age of Equipment	Square D/QBL-336/
2.	Voltage Rating	120/240V
3.	Amperage Rating	225A
4.	Number of Circuits	36
5.	Phase (1/3)	1
6.	MLO or MCB	MLO
7.	MCB Rating (If Applicable)	NA
8.	Short Circuit Current Rating (kA)	10KA
9.	Corrosion/Rust/Leaks Present?	NO
10.	Panel Location (Floor #, Room #)	2nd Floor
11.	Physical Damage Present?	NO
12.	Evidence of Moisture or Intrusions?	NO
13.	General Condition of Components	GOOD
14.	Bus Bar Condition	GOOD
15.	Verify Panel Labeling	PRESENT
16.	Verify Panel Directories	PRESENT
17.	Condition of Cable Connections	GOOD
18.	CEC Violations Present?	NOT PHASE TAPED, MISSING COVER SCREWS
19.	Insulation Bushing at Entrance	YES
20.	Appropriate Anchoring Present?	YES
21.	Evidence of Arcing?	NO
22.	Notes	

Panel Testing

1.	Voltage Phase A to Neutral	122
2.	Voltage Phase B to Neutral	122
3.	Voltage Phase C to Neutral	
4.	Voltage Phase A to B	244
5.	Voltage Phase A to C	
6.	Voltage Phase B to C	
7.	Current Phase A	7.7
8.	Current Phase B	9
9.	Current Phase C	
10.	Current on Neutral	1.3
11.	Current on Ground	
12.	Notes	

Transformer – TRN-2:

Visual Testing

1. Make/Model/Age of Equipment	CARTE INTERNATIONAL INC.
2. Voltage Rating	4160/2400V 600/347V
3. Amperage Rating	
4. Number of Circuits	
5. Phase (1/3)	3
6. MLO or MCB	
7. MCB Rating (If Applicable)	
8. Short Circuit Current Rating (kA)	
9. Corrosion/Rust/Leaks Present?	
10. Panel Location (Floor #, Room #)	BETWEEN FF01 AND FF02
11. Physical Damage Present?	NO
12. Evidence of Moisture or Intrusions?	NO
13. General Condition of Components	GOOD
14. Bus Bar Condition	GOOD
15. Verify Panel Labeling	NA
16. Verify Panel Directories	NA
17. Condition of Cable Connections	GOOD
18. CEC Violations Present?	NO
19. Insulation Bushing at Entrance	NA
20. Appropriate Anchoring Present?	YES
21. Evidence of Arcing?	NONE
22. Notes	NO penetrox at connections

Transformer Testing (Primary)

1. Voltage Phase A to B	NO VOLTAGE DUE TO HIGH VOLTAGE TERMINATIONS
2. Voltage Phase A to C	
3. Voltage Phase B to C	
4. Current Phase A	
5. Current Phase B	
6. Current Phase C	
7. Current on Ground	
8. Notes	

Transformer Testing (Secondary)

1. Voltage Phase A to Neutral — 353
2. Voltage Phase B to Neutral — 354
3. Voltage Phase C to Neutral — 351
4. Voltage Phase A to B — 614
5. Voltage Phase A to C — 611
6. Voltage Phase B to C — 611
7. Current Phase A — 24.6
8. Current Phase B — 33.4
9. Current Phase C — 28
10. Current on Neutral — NA
11. Current on Ground — .1
12. Notes

Sault Ste. Marie
705.949.5291
421 Bay St. Suite 507
Sault Ste. Marie, ON, P6A 1X3

info@integrateddesign.ca
www.integrateddesign.ca

Ottawa
613.728.0008
595 Byron Ave.
Ottawa, ON, K2A 4C4

Distribution Panel – DP-PRN-2:

Visual Testing

1.	Make/Model/Age of Equipment	UNKNOWN
2.	Voltage Rating	UNKNOWN
3.	Amperage Rating	UNKNOWN
4.	Number of Circuits	SPACE FOR 4 BREAKERS
5.	Phase (1/3)	3
6.	MLO or MCB	
7.	MCB Rating (If Applicable)	NA
8.	Short Circuit Current Rating (kA)	UNKNOWN
9.	Corrosion/Rust/Leaks Present?	MINOR SURFACE RUST
10.	Panel Location (Floor #, Room #)	OUTSIDE FF04
11.	Physical Damage Present?	NO
12.	Evidence of Moisture or Intrusions?	NO
13.	General Condition of Components	GROUND LUG OXIDIZED
14.	Bus Bar Condition	NA
15.	Verify Panel Labeling	NO
16.	Verify Panel Directories	YES
17.	Condition of Cable Connections	GOOD
18.	CEC Violations Present?	REQUIRES FEILD EVALUATION OF ESAFE
19.	Insulation Bushing at Entrance	NA
20.	Appropriate Anchoring Present?	YES
21.	Evidence of Arcing?	NONE
22.	Notes	Needs field evaluation Esafe

Panel Testing

1.	Voltage Phase A to Neutral	353
2.	Voltage Phase B to Neutral	354
3.	Voltage Phase C to Neutral	351
4.	Voltage Phase A to B	614
5.	Voltage Phase A to C	611
6.	Voltage Phase B to C	611
7.	Current Phase A	24.6
8.	Current Phase B	33.4
9.	Current Phase C	28
10.	Current on Neutral	
11.	Current on Ground	.1
12.	Notes	

CB1 EMPTY POSITION
CB2
SIEMENS
CENTRO SERIES 150A
FXD6A
FXD63B150
600V
22KA
SETTINGS LOW
LINE 350MCM CU
LOAD 3/0 CU
FEEDING FF07

CB3
SIEMENS
400A
SERIEN SERIES
JD63F400
JD6A
25KA
SETTING MIN
LINE 500 MCM CU
LOAD 350MCM CU
FEEDING FF01

CB4
SIEMENS
400A
SERIEN SERIES
JD63F400
J06-A
25KA
SETTINGS MIN
LINE 350 MCM CU
LOAD 300 MCM TECK 90
FEEDING FF02

Main High Voltage Switch Gear at TRN1 Location:

Visual Testing

1. Make/Model/Age of Equipment	S&C ELECTRIC CANADA LTD.
2. Voltage Rating	4.76 KV
3. Amperage Rating	600
4. Number of Circuits	
5. Phase (1/3)	3
6. MLO or MCB	FUSED
7. MCB Rating (If Applicable)	FUSED AT 200A FUSES ARE SMU-40 S&C ELECTRIC FUSES
8. Short Circuit Current Rating (kA)	25KA STANDARD SPEED FUSES
9. Corrosion/Rust/Leaks Present?	RUST ON INTERIOR OF DOOR MAIN SWITCH, SW1 AND SW2
10. Panel Location (Floor #, Room #)	OUTSIDE BEHIND FF05
11. Physical Damage Present?	NO
12. Evidence of Moisture or Intrusions?	MINOR RUST AT REAR VENT
13. General Condition of Components	GOOD
14. Bus Bar Condition	GOOD
15. Verify Panel Labeling	GOOD
16. Verify Panel Directories	YES
17. Condition of Cable Connections	GOOD
18. CEC Violations Present?	NO
19. Insulation Bushing at Entrance	NO
20. Appropriate Anchoring Present?	YES
21. Evidence of Arcing?	NO
22. Notes	

SW1
FUSED AT 150 E
SW2
FUSED AT 150 E

FUSES ARE THE SAME
S&C ELECTRIC CANADA
KV NOMINAL 4.8
KV NOMINAL 5.5
AMPS INT 25,000
STANDARD SPEED
TCC 153-2

Primary Conductor Testing

1. Voltage Phase A to Neutral	NO VOLTAGE DUE TO KINGSTON UTILITIES SHUTDOWN
2. Voltage Phase B to Neutral	
3. Voltage Phase C to Neutral	
4. Voltage Phase A to B	
5. Voltage Phase A to C	
6. Voltage Phase B to C	
7. Current Phase A	
8. Current Phase B	
9. Current Phase C	
10. Current on Neutral	
11. Current on Ground	
12. Notes	

Appendix F – Kingston Utilities Information

Short Circuit Study Report

Service Address: 317 St, Kingston, Ontario

Study Location: Primary side of the transformer for 317 Ontario St.

Date: September 12, 2024

Max. Short-circuit Info.

LLL,Amp	LLG,Amp	LL,Amp	LG,Amp
13242	11920	11499	7720
R1, ohm	X1,ohm	R0,ohm	X0,ohm
0.0336	0.1875	0.0773	0.5954

Min. Short-circuit Info.

LLL,Amp	LLG,Amp	LL,Amp	LG,Amp
2256	2242	1954	1786
R1, ohm	X1,ohm	R0,ohm	X0,ohm
0.5000	0.9517	0.3532	1.9399

This report was prepared by Utilities Kingston on behalf of Kingston Hydro for IDEA. The material in it reflects Utilities Kingston's best judgement in light of the information available to it at the time of preparation. Any use which a third party makes of this report, or any reliance on decisions to be mad based on it, are the responsibility of such third parties, Utilities Kingston accepts no responsibility for damages, if any, suffered by any third party as a result of decisions made or actions based on this report.

Appendix G – Arc Flash Labels

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**36**	**in**	Shock Hazard when		
Incident Energy in cal/cm²	**0.3**		covers removed	**4160**	**VAC**
Arc Flash Boundary	**1.4**	**ft**	Limited approach	**5.0**	**ft**
			Restricted approach	**2.2**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**1**	

Equipment: **BUS_HV-SG** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**36**	**in**	Shock Hazard when covers removed	**4160**	**VAC**
Incident Energy in cal/cm²	**0.4**				
Arc Flash Boundary	**1.5**	**ft**	Limited approach	**5.0**	**ft**
			Restricted approach	**2.2**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**1**	

Equipment: **BUS_TRN-1** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**36**	**in**	Shock Hazard when covers removed	**4160**	**VAC**
Incident Energy in cal/cm²	**0.4**				
Arc Flash Boundary	**1.4**	**ft**	Limited approach	**5.0**	**ft**
			Restricted approach	**2.2**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**1**	

Equipment: **BUS_TRN-2** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**18**	**in**	Shock Hazard when covers removed	**600**	**VAC**
Incident Energy in cal/cm²	**0.1**				
Arc Flash Boundary	**0.4**	**ft**	Limited approach	**3.5**	**ft**
			Restricted approach	**1.0**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**0**	

Equipment: **DP-MAIN** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**18**	**in**	Shock Hazard when covers removed	**600**	**VAC**
Incident Energy in cal/cm²	**0.1**				
Arc Flash Boundary	**0.4**	**ft**	Limited approach	**3.5**	**ft**
			Restricted approach	**1.0**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**0**	

Equipment: **DP-PRN-2** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**18**	**in**	Shock Hazard when covers removed	**240**	**VAC**
Incident Energy in cal/cm²	**0.1**		Limited approach	**3.5**	**ft**
Arc Flash Boundary	**0.3**	**ft**	Restricted approach	**1.0**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**00**	

Equipment: **LP-1A**

03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc.

File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**18**	**in**	Shock Hazard when covers removed	**240**	**VAC**
Incident Energy in cal/cm²	**0.1**				
Arc Flash Boundary	**0.2**	**ft**	Limited approach	**3.5**	**ft**
			Restricted approach	**1.0**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**00**	

Equipment: **LP-B1** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**18**	**in**	Shock Hazard when covers removed	**240**	**VAC**
Incident Energy in cal/cm²	**0.1**				
Arc Flash Boundary	**0.3**	**ft**	Limited approach	**3.5**	**ft**
			Restricted approach	**1.0**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**00**	

Equipment: **PANEL #2** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**18**	**in**	Shock Hazard when covers removed	**240**	**VAC**
Incident Energy in cal/cm²	**0.7**				
Arc Flash Boundary	**1.1**	**ft**	Limited approach	**3.5**	**ft**
			Restricted approach	**1.0**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**00**	

Equipment: **PANEL #3** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Arc Flash and Shock Hazard Present

ARC FLASH PROTECTION			SHOCK PROTECTION		
Working Distance	**18**	**in**	Shock Hazard when covers removed	**240**	**VAC**
Incident Energy in cal/cm²	**7.9**				
Arc Flash Boundary	**4.9**	**ft**	Limited approach	**3.5**	**ft**
			Restricted approach	**1.0**	**ft**
Refer to CSA Z462 for PPE requirements			Gloves class	**00**	

Equipment: **SPLITTER** 03-09-2025 Std. IEEE 1584

Arc Flash Analysis by: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**36**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.3**		couvercles enlevés	**4160**	**VAC**
Périmètre d’éclats d’arcs	**1.4**	**ft**	Périmètre d’accès limite	**5.0**	**ft**
			Périmètre d’accès restreint	**2.2**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**1**	

Équipement: **BUS_HV-SG** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**36**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.4**		couvercles enlevés	**4160**	**VAC**
Périmètre d’éclats d’arcs	**1.5**	**ft**	Périmètre d’accès limite	**5.0**	**ft**
			Périmètre d’accès restreint	**2.2**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**1**	

Équipement: **BUS_TRN-1** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**36**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.4**		couvercles enlevés	**4160**	**VAC**
Périmètre d’éclats d’arcs	**1.4**	**ft**	Périmètre d’accès limite	**5.0**	**ft**
			Périmètre d’accès restreint	**2.2**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**1**	

Équipement: **BUS_TRN-2** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**18**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.1**		couvercles enlevés	**600**	**VAC**
Périmètre d’éclats d’arcs	**0.4**	**ft**	Périmètre d’accès limite	**3.5**	**ft**
			Périmètre d’accès restreint	**1.0**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**0**	

Équipement: **DP-MAIN** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**18**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.1**		couvercles enlevés	**600**	**VAC**
Périmètre d’éclats d’arcs	**0.4**	**ft**	Périmètre d’accès limite	**3.5**	**ft**
			Périmètre d’accès restreint	**1.0**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**0**	

Équipement: **DP-PRN-2** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**18**	**in**	Choc électrique quand couvercles enlevés	**240**	**VAC**
Énergie incidente cal/cm²	**0.1**		Périmètre d’accès limite	**3.5**	**ft**
Périmètre d’éclats d’arcs	**0.3**	**ft**	Périmètre d’accès restreint	**1.0**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**00**	

Équipement: **LP-1A**

03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc.

File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**18**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.1**		couvercles enlevés	**240**	**VAC**
Périmètre d’éclats d’arcs	**0.2**	**ft**	Périmètre d’accès limite	**3.5**	**ft**
			Périmètre d’accès restreint	**1.0**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**00**	

Équipement: **LP-B1** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**18**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.1**		couvercles enlevés	**240**	**VAC**
Périmètre d’éclats d’arcs	**0.3**	**ft**	Périmètre d’accès limite	**3.5**	**ft**
			Périmètre d’accès restreint	**1.0**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**00**	

Équipement: **PANEL #2** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**18**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**0.7**		couvercles enlevés	**240**	**VAC**
Périmètre d’éclats d’arcs	**1.1**	**ft**	Périmètre d’accès limite	**3.5**	**ft**
			Périmètre d’accès restreint	**1.0**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**00**	

Équipement: **PANEL #3** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Risque d’éclats d’arcs et de choc électrique ÉPI approprié requis

PROTECTION D’ÉCLATS D’ARCS			PROTECTION DE CHOC ÉLECTRIQUE		
Distance de travail	**18**	**in**	Choc électrique quand		
Énergie incidente cal/cm²	**7.9**		couvercles enlevés	**240**	**VAC**
Périmètre d’éclats d’arcs	**4.9**	**ft**	Périmètre d’accès limite	**3.5**	**ft**
			Périmètre d’accès restreint	**1.0**	**ft**
Se référer à Z462 pour ÉPI approprié requis			Classe de gants	**00**	

Équipement: **SPLITTER** 03-09-2025 Std. IEEE 1584

Étude d’éclats d’arcs par: IDEA Inc. File: 24549 - DCC Arc Flash - FF01

Appendix H – Cost Estimate

Project: **Arc Flash Study Fort Frontenac - KN229976** Date: 13-Mar-25

Phase **Class D Budget Cost Estimate - Building FF01** File Ref: 24549

SECTIONAL COST SUMMARY

Group Item	Element	Element Subtotal	Subtotal	-20.00%	20.00%
1 TRN-2			**$ 3,650**	**$ 2,920.0**	**$ 4,380.0**
1.1	Revise size of fuses in TRN-2 (Bay-o-net and CLF) from 250A to 50A	$ 3,000		$ 2,400.0	$ 3,600.0
1.2	Re-apply penetrox to transformer cable connections	$ 650		$ 520.0	$ 780.0
2 DP-PRN-2			**$ 1,830**	**$ 1,464.0**	**$ 2,196.0**
2.1	Apply for field inspection for Esafe rating	$ 1,000		$ 800.0	$ 1,200.0
2.2	Provide new grounding lug	$ 570		$ 456.0	$ 684.0
2.3	Revise instantaneous trip setting of breaker CB-FF01 from HI to 7	$ 260		$ 208.0	$ 312.0
3 DP-MAIN			**$ 1,010**	**$ 808.0**	**$ 1,212.0**
3.1	Revise instantaneous trip setting of breaker main breaker from 10 to 5	$ 260		$ 208.0	$ 312.0
3.2	Cover open knock-outs	$ 150		$ 120.0	$ 180.0
3.3	Install insulated bushing on main feeder conduit	$ 300		$ 240.0	$ 360.0
3.4	Secure panel to wall	$ 300		$ 240.0	$ 360.0
4 DS-HWT-1			**$ 1,000**	**$ 800.0**	**$ 1,200.0**
4.1	Investigate thermal anomoly, clean contacts, check torque and re-scan	$ 1,000		$ 800.0	$ 1,200.0
5 DS-HWT-2			**$ 1,000**	**$ 800.0**	**$ 1,200.0**
5.1	Investigate thermal anomoly, clean contacts, check torque and re-scan	$ 1,000		$ 800.0	$ 1,200.0
6 LP-A1			**$ 1,360**	**$ 1,088.0**	**$ 1,632.0**
6.1	Disconnect DS-LP-A1 - Investigate thermal anomoly, clean contacts, check torque and re-scan	$ 1,000		$ 800.0	$ 1,200.0
6.2	Remove owner's equipment in front of panel	$ -		$ -	$ -
6.3	Replace locking mechanism on panel to properly secure the panel	$ 360		$ 288.0	$ 432.0
7 LP-B1			**$ 1,600**	**$ 1,280.0**	**$ 1,920.0**
7.1	Disconnect DS-LP-B1 - Investigate thermal anomoly, clean contacts, check torque and re-scan	$ 1,000		$ 800.0	$ 1,200.0
7.2	Cover open knock-outs	$ 150		$ 120.0	$ 180.0
7.3	Provide Strapping to properly secure EMT above panel	$ 300		$ 240.0	$ 360.0
7.4	Provide new screws for panel cover	$ 150		$ 120.0	$ 180.0
8 Panel #2			**$ 150**	**$ 120.0**	**$ 180.0**
8.1	Provide new screws for panel cover	$ 150		$ 120.0	$ 180.0
9 Panel #3			**$ 450**	**$ 360.0**	**$ 540.0**
9.1	Provide new screws for panel cover	$ 150		$ 120.0	$ 180.0
9.2	Tape or heat shrink feeder cables to identify phasing	$ 300		$ 240.0	$ 360.0
10 General Building			**$ 1,050**	**$ 840.0**	**$ 1,260.0**
10.1	Lamacoid/ Label all equipment as per single line diagram	$ 900		$ 720.0	$ 1,080.0
10.2	Print and frame Single Line Diagram as required by CEC	$ 150		$ 120.0	$ 180.0
	TOTAL BUDGET ESTIMATE		**$ 13,100** (+/- 20%)	$10,480	$15,720

Note: The above estimates are exclusive of the following:
Professional Design Fees
Hydro utility company charges and levies
US / Canada Tarrifs